

Safety Data Sheet

SDS # : B-20014

Developer - Blue

Issuing Date 2015-03-03

Revision Date 2015-11-17

Version 1

Active

1. Product and Company Identification

Trade Name Developer for Xerox iGen5 Press

Part no. 505S00047, 502S69325, 505S00048

Color	blue
Pure substance/preparation	Preparation
Identified uses	Xerographic printing
Manufactured by	Xerox Corporation Rochester, NY 14644
Emergency telephone	Safety Information US: (800) 275-9376 Chemical Emergency only (Chemtrec) (800) 424-9300

2. Hazards Identification

Emergency Overview

The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

Color blue	Appearance Powder	Physical state Solid	Odor Faint
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Classification of the substance or mixture

Customer use / Cartridges and sealed bottles

OSHA Hazard Classification This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

Label elements

Signal Word	None
Hazard Statements	None required
Precautionary Statements	None required

Potential Health Effects

Principle Routes of Exposure	Inhalation
Acute Toxicity	
Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect
Chronic effects	
Chronic toxicity	No known effects under normal use conditions
Main symptoms	Overexposure may cause: mild respiratory irritation similar to nuisance dust.
Aggravated medical conditions	None under normal use conditions
Environmental hazard	The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

3. Composition/Information on Ingredients

Chemical Name	CAS-No	Weight %
Steel powder	7439-89-6	>90
Polyester resin	39382-25-7	3-5
Cyan Pigment	147-14-8	0.1-0.5

4. First Aid Measures

General advice	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
Skin contact	Wash skin with soap and water
Inhalation	Move to fresh air
Ingestion	Rinse mouth with water and afterwards drink plenty of water or milk
Notes to physician	Treat symptomatically
Protection of first-aiders	No special protective equipment required

5. Fire-Fighting Measures

Flammable properties	Not flammable. Will not readily ignite
Flash point	Not applicable
Suitable extinguishing media	Use water spray or fog; do not use straight streams, Foam
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire
<u>Specific hazards arising from the chemical</u>	
Hazardous combustion products	Hazardous decomposition products due to incomplete

<p>Explosion Data Sensitivity to Mechanical Impact Sensitivity to Static Discharge</p>	<p>combustion, Carbon oxides, Nitrogen oxides (NOx)</p> <p>Not impact sensitive Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard</p>
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Protective Equipment and Precautions for Firefighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/ flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

6. Accidental Release Measures

Personal Precautions	Avoid breathing dust
Environmental Precautions	No special environmental precautions required
Methods for containment	Prevent dust cloud
Methods for cleaning up	Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for disposal. Use non-sparking tools and equipment.
Other information	The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

7. Handling and Storage

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice Avoid dust accumulation in enclosed space Prevent dust cloud
Technical measures/Storage conditions	Keep container tightly closed in a dry and well-ventilated place, Store at room temperature
Hygiene measures	None under normal use conditions

8. Exposure Controls/Personal Protection

Exposure guidelines No information available

Product Information

ACGIH TLV TWA	10 mg/m ³ (inhalable particles)
ACGIH TLV TWA	3 mg/m ³ (respirable dust)
OSHA PEL TWA	15 mg/m ³ (total dust)
OSHA PEL TWA	5 mg/m ³ (respirable dust)
Xerox Exposure Limit	2.5 mg/m ³ (total dust)
Xerox Exposure Limit	0.4 mg/m ³ (respirable dust)

Other information

The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

Occupational Exposure Controls

Engineering measures None under normal use conditions

Personal Protective Equipment

Customer use / Cartridges and sealed bottles

Respiratory protection No special protective equipment required
Eye/Face protection No special protective equipment required
Skin and body protection No special protective equipment required
Hand protection No special protective equipment required

9. Physical and Chemical Properties

Appearance	Powder	Odor	Faint
Odor threshold	Not applicable	Physical state	Solid
pH	Not applicable	Color	blue
Flash point	Not applicable	Boiling point/range	Not applicable 49 - 60 °C / 120 - 140 °F
Autoignition temperature	Not applicable		

Flammability Limits in Air Not applicable

Explosive properties Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Vapor pressure Not applicable
Vapor density Not applicable
Water solubility Negligible
Viscosity Not applicable
Partition coefficient Not applicable
Evaporation rate Not applicable
Melting point/range Not determined
Freezing point Not applicable
Decomposition temperature Not determined
Specific gravity ~ 1

10. Stability and Reactivity

Reactivity No dangerous reaction known under conditions of normal use

Stability Stable under normal conditions

Incompatible products None

Conditions to Avoid Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous Decomposition Products None under normal use

Hazardous polymerization Hazardous polymerization does not occur

Hazardous reactions None under normal processing

11. Toxicological Information

The toxicity data noted below is based on the test results of similar reprographic materials.

Acute Toxicity

Product Information

Irritation	No skin irritation, No eye irritation
Oral LD50	> 5 g/kg (rat)
Dermal LD50	> 5 g/kg (rabbit)
LC50 Inhalation	> 5 mg/L (rat, 4 hr)

Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect

Chronic toxicity

Product Information

Chronic effects	No known effects under normal use conditions
Main symptoms	Overexposure may cause: mild respiratory irritation similar to nuisance dust.
Aggravated medical conditions	None under normal use conditions
Carcinogenicity	See "Other Information" in this section.

Other toxic effects

Product Information

Sensitization	No sensitization responses were observed
Mutagenic effects	Not mutagenic in AMES Test
Target organ effects	None known

Other adverse effects	None known
Aspiration Hazard	Not applicable

12. Ecological Information

Ecotoxicity

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. Disposal Considerations

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated packaging

Dispose of in accordance with local regulations.

14. Transport Information

Note This material is not subject to regulation as a hazardous material for shipping

15. Regulatory Information

OSHA Regulatory Status

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International Inventories

TSCA	Complies
DSL/NDSL	Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Clean Water Act

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

TSCA

TSCA 12(b) does not apply to this product.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. Other Information

Issuing Date	2015-03-03
Revision Date	2015-11-17
Revision Note	Part number 505S00048 added

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not

to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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