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Safety Data Sheet

SDS #: B-2029	Develo	per-Black	
ssuing Date 2007-08-2	8 Revision Date	2015-05-18	Version 2
			Active
1. Product and Cor	npany Identification		
Trade Name De	eveloper ^{for} X650CF	, Xerox 1300 Continuous F	Feed
Part no. 005R00718	}		
Color Pure substance/prepara	Black tion Preparation		
dentified uses	Xerographic printing		
Manufactured by	Xerox Corporation Rochester, NY 14644		
Emergency telephone	Safety Information US: (Chemical Emergency or	800) 275-9376 Ily (Chemtrec) (800) 424-9300	
2. Hazards Identifi	cation		
The product contains n	o substances which, in the form u	cy Overview illized and at their given concent us to health.	trations, are considered to be
Color	Appearance Powder	Physical state Solid	Odor Faint

OSHA Hazard Classification This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

Label elements

Signal Word	None
Hazard Statements	None required



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Precautionary Statements	None required
Potential Health Effects	
Principle Routes of Exposure Acute toxicity	Inhalation
Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect
Chronic effects	
Main symptoms	Overexposure may cause: mild respiratory irritation similar to nuisance dust.
Aggravated medical conditions	None under normal use conditions
Environmental hazard	The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

3. Composition/Information on Ingredients

Chemical Name	CAS-No	Weight %
Manganese ferrite powder	68186-94-7	>90
Polyester resin	117581-13-2	<10

4. First Aid Measures

General advice	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.	
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes	
Skin contact	Wash skin with soap and water	
Inhalation	Move to fresh air	
Ingestion	Rinse mouth with water and afterwards drink plenty of water or milk	
Notes to physician	Treat symptomatically	
Protection of first-aiders	No special protective equipment required	
5. Fire-Fighting Measures		
Flammable properties	Not flammable. Will not readily ignite	
Flack neint	Net applicable	

Flash point	Not applicable
Suitable extinguishing media	Use water spray or fog; do not use straight streams, Foam
Unsuitable extinguishing media	Do not use a solid water stream as it may scatter and spread fire

Specific hazards arising from the chemical



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Hazardous combustion products

Explosion Data Sensitivity to Mechanical Impact Sensitivity to Static Discharge Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Not impact sensitive Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Protective Equipment and Precautions for Firefighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

6. Accidental Release Measures	
Personal Precautions	Avoid breathing dust
Environmental Precautions	No special environmental precautions required
Methods for containment	Prevent dust cloud
Methods for cleaning up	Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for disposal. Use non-sparking tools and equipment.
Other Information	The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.
7. Handling and Storage	
Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice Avoid dust accumulation in enclosed space Prevent dust cloud
Technical measures/Storage conditions	Keep container tightly closed in a dry and well-ventilated place Store at room temperature
Hygiene measures	None under normal use condtions
8. Exposure Controls/Perso	onal Protection

Exposure guidelines

Product information

ACGIH TLV TWA10 mg/m³ (inhalable particles)ACGIH TLV TWA3 mg/m³ (respirable dust)OSHA PEL TWA15 mg/m³ (total dust)OSHA PEL TWA5 mg/m³ (respirable dust)Xerox Exposure Limit2.5 mg/m³ (total dust)Xerox Exposure Limit0.4 mg/m³ (respirable dust)

Other Information

The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.



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Occupational Exposure Controls

Engineering measures None under normal use conditions

Personal Protective Equipment

Customer use / Cartridges and sealed bottles

Respiratory protection	No special protective equipment required
Eye/Face protection	No special protective equipment required
Skin and body protection	No special protective equipment required
Hand protection	No special protective equipment required

9. Physical and Chemical Properties

Appearance Odor threshold pH Flash point Autoignition temperature	Powder Not applicable Not applicable Not applicable		Odor Physical state Color Boiling point/range	Faint Solid Black Not applicable
Flammability Lin	nits in Air	Not applicable		
Explosive proper Vapor pressure Vapor density Water solubility Viscosity Partition coeffici Evaporation rate Melting point/rar Freezing point Decomposition t Specific gravity	ent Ige	Fine dust dispersed in a source is a potential dus Not applicable Not applicable Not applicable Not applicable Not applicable Not determined Not determined Not determined ~ 1 (toner component) ~ 5 (carrier component)	t explosion hazard	entrations, and in the presence of an ignition

10. Stability and Reactivity

Reactivity	No dangerous reaction known under conditions of normal use
Stability	Stable under normal conditions
Incompatible products	None



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Conditions to Avoid	Avoid Prevent dust cloud Fine dust dispersed in air, in sufficient concentrations, and in the presence of an source is a potential dust explosion hazard		
Hazardous Decomposition Products	s None under normal use		
Hazardous polymerization	Hazardous polymerization does not occur		
Hazardous reactions	None under normal processing		
11. Toxicological Information	วท		
The toxicity data noted below is based	on the test results of similar reprographic materials.		
Acute toxicity Product information Irritation LD50 Oral LD50 Dermal LC50 Inhalation: Eyes	No skin irritation, No eye irritation > 5 g/kg (rat) > 5 g/kg (rabbit) > 5 mg/L (rat, 4 hr) No known effect		
Skin Inhalation Ingestion	No known effect No known effect No known effect		
Chronic toxicity Product information Chronic effects Main symptoms Aggravated medical conditions Carcinogenicity Other toxic effects Product information Sensitization Mutagenic effects Target organ effects	No known effects under normal use conditions Overexposure may cause: mild respiratory irritation similar to nuisance dust. None under normal use conditions Contains no ingredient listed as a carcinogen. No sensitization responses were observed Not mutagenic in AMES Test None known		
Other adverse effects Aspiration Hazard	None known Not applicable		

12. Ecological Information

Ecotoxicity

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.



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13. Disposal Considerati	ons
Waste Disposal Methods	This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.
Contaminated packaging	Dispose of in accordance with local regulations.
14. Transport Informatic	n

Note

This material is not subject to regulation as a hazardous material for shipping.

15	Pogulatory	Information
15.	Requiatory	Information

OSHA Regulatory Status

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International Inventories

TSCA	Complies
DSL/NDSL	Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372. **Clean Water Act**

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990. CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

TSCA

TSCA 12(b) does not apply to this product.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations



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Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

<u>Canada</u>

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. Other Information		
Issuing Date	2007-08-28	
Revision Date	2015-05-18	
Revision Note	Updated for OSHA HazCom 2012 and WHMIS 2015	

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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