

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 as amended

SDS # : A-0178

Dry Ink - Green

Issuing Date 1990-05-05

Revision Date 2018-10-26

Version 2

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1 Product Identifier**

Product Name **Dry Ink for 5380, 5385**
Part no. 006R00357, 006R00567, 006R60284, 006R00733, 006R90190, 097K90230
Colour Green

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Xerographic printing

1.3 Details of the supplier of the safety data sheet

Supplier Xerox Ltd.
Xerox Environment, Health, Safety & Sustainability
Monroe House
Works Road
Letchworth
Herts. SG61LN
UK

For further information, please contact

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For the most current document <https://safetysheets.business.xerox.com>

1.4 Emergency telephone number

Not applicable

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

The product is classified and labelled in accordance with Regulation (EC) No. 1272/2008

2.2 Label elements

None

2.3 Other hazards

Not a PBT according to REACH Annex XIII
May form explosible dust-air mixture if dispersed

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3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Chemical Name	Weight %	CAS No.	EC-No	Classification (Reg. 1272/2008)	Hazard Statements	REACH Registration Number
Polyester resin	65-70	162993-61-5	Not listed	--	--	--
Acrylic resin	20-25	26299-47-8	Not listed	--	--	--
Yellow pigment	4-8	12225-18-2	235-427-3	--	--	--
Titanium dioxide	2-4	13463-67-7	236-675-5	--	--	--
Cyan Pigment	1-3	147-14-8	205-685-1	--	--	01-2119458771-32-0044

Note

"--" indicates no classification or hazard statements apply.

Where no REACH registration number is listed, it is considered confidential to the Only Representative.

Components marked as "Not Listed" are exempt from registration.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
Skin contact	Wash skin with soap and water
Inhalation	Move to fresh air
Ingestion	Rinse mouth with water and afterwards drink plenty of water or milk

4.2 Most important symptoms and effects, both acute and delayed

Acute toxicity	
Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect
Chronic effects	
Chronic toxicity	No known effects under normal use conditions
Main symptoms	Overexposure may cause: mild respiratory irritation similar to nuisance dust.

4.3 Indication of immediate medical attention and special treatment needed

Protection of first-aiders	No special protective equipment required
Notes to physician	Treat symptomatically

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

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Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NO_x)

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

5.3 Advice for fire-fighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/ flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins. Wear self-contained breathing apparatus and protective suit.

Other information

Flammability	Not flammable
Flash point	Not applicable

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust

6.2 Environmental precautions

No special environmental precautions required

6.3 Methods and material for containment and cleaning up

Methods for containment	Prevent dust cloud
Methods for cleaning up	Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner making it difficult to remove

6.4 Reference to other sections

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

Hygiene measures	None under normal use conditions
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7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

7.3 Specific end uses

Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Xerox Exposure Limit 2.5 mg/m³ (total dust)
 Xerox Exposure Limit 0.4 mg/m³ (respirable dust)

8.2 Exposure controls

Engineering measures None under normal use conditions

Personal protective equipment

Eye/face protection No special protective equipment required
 Hand protection No special protective equipment required
 Skin and body protection No special protective equipment required
 Respiratory protection No special protective equipment required
 Thermal hazards None under normal processing

Environmental Exposure Controls Keep out of drains, sewers, ditches and waterways

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Powder	Odour	Faint
Physical state	Solid	Odour threshold	Not applicable
Colour	Green	pH	Not applicable
Flash point	Not applicable		
Boiling point/boiling range	Not applicable		
Softening point	49 - 60 °C	/	120 - 140 °F
Evaporation rate	Not applicable		
Flammability	Not flammable		
Flammability Limits in Air	Not applicable		
Explosive Limits	No data available		
Vapour pressure	Not applicable		
Vapour density	Not applicable		
Specific gravity	~ 1		
Water solubility	Negligible		

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Partition coefficient	Not applicable
Autoignition temperature	Not applicable
Decomposition temperature	Not determined
Viscosity	Not applicable

Explosive properties	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard
Oxidising properties	Not applicable

9.2 Other information

None

10. STABILITY AND REACTIVITY

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under normal conditions

10.3 Possibility of hazardous reactions

Hazardous reactions	None under normal processing
Hazardous polymerisation	Hazardous polymerisation does not occur

10.4 Conditions to avoid

Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

10.5 Incompatible Materials

None

10.6 Hazardous decomposition products

None under normal use

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

11.1 Information on toxicological effects

Acute toxicity

Product Information

Irritation	No skin irritation, No eye irritation
Oral LD50	> 5 g/kg (rat)
Dermal LD50	> 5 g/kg (rabbit)
LC50 Inhalation	> 5 mg/L (rat, 4 hr)

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Chronic toxicity

Product Information

Chronic effects
Carcinogenicity
Other information

No known effects under normal use conditions
 See "Other Information" in this section.

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO₂ particles of respirable size. The Titanium Dioxide Industry REACH Consortium have concluded that these effects were species-specific, attributable to lung overload and not specific to TiO₂, i.e. similar effects would also be seen for other low solubility dusts. Toxicological and epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

Other toxic effects

Product Information

Sensitisation
Mutagenic effects
Reproductive toxicity

No sensitisation responses were observed
 Not mutagenic in AMES Test
 This product does not contain any known or suspected reproductive hazards

Target organ effects

None known

Other adverse effects
Aspiration Hazard

None known
 Not applicable

12. ECOLOGICAL INFORMATION

12.1 Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

12.2 Persistence and degradability

Not readily biodegradable

12.3 Bioaccumulative potential

Bioaccumulation is unlikely

12.4 Mobility in soil

Insoluble in water

12.5 Results of PBT and vPvB assessment

Not a PBT according to REACH Annex XIII

12.6 Other adverse effects

Presents little or no hazard to the environment

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13. DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Waste Disposal Method	Can be landfilled or incinerated, when in compliance with local regulations If incineration is to be carried out, care must be exercised to prevent dust clouds forming.
EWC Waste Disposal No.	08 03 18
Other information	Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

14. TRANSPORT INFORMATION**14.1 UN/ID No**

Not regulated

14.2 Proper shipping name

Not regulated

14.3 Transport hazard class(es)

Not classified

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Presents little or no hazard to the environment

14.6 Special precautions for users

No special precautions are needed in handling this material

14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code

Not applicable

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

The product is classified and labelled in accordance with Regulation (EC) No. 1272/2008

15.2 Chemical Safety Assessment

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A chemical safety assessment according to regulation (EC) No. 1907/2006 is not required

16. OTHER INFORMATION

Issuing Date	1990-05-05
Revision Date	2018-10-26
Revision Note	Address for some geographies updated, Update to format

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.