

Safety Data Sheet

SDS # : A-10095

Green Dry Ink

Issuing Date 2015-01-28

Revision Date 2018-08-30

Version 1

Active

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name

Dry Ink for **Xerox iGen5 Press**

Part no. 006R03158, 006R03161

Color Green
Pure substance/mixture Mixture

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Xerographic printing

Details of the supplier of the safety data sheet

Manufactured by Xerox Corporation
 Webster, NY 14580

For further information, please contact

Contact person Manager, Environment, Health, Safety & Sustainability
E-mail address askxerox@xerox.com
Emergency telephone Safety Information US: (800) 275-9376
 Chemical Emergency only (Chemtrec) (800) 424-9300

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

Customer use / Cartridges and sealed bottles

OSHA Hazard Classification This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

Label elements

Signal Word None
Hazard Statements None required
Precautionary Statements None required

Other hazards

Not a PBT according to REACH Annex XIII
 May form explosible dust-air mixture if dispersed

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Chemical Name	CAS No.	Weight %	Classification (Reg. 1272/2008)	Hazard Statements
Polyester resin	39382-25-7	80-90	--	--
Green pigment	Proprietary	10-20	--	--
Amorphous silica	7631-86-9	<10	--	--
Titanium dioxide	13463-67-7	<2	--	--

"--" indicates no classification or hazard statements apply.

4. FIRST AID MEASURES

Description of first-aid measures

General advice For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes

Skin contact Wash skin with soap and water

Inhalation Move to fresh air

Ingestion Rinse mouth with water and afterwards drink plenty of water or milk

Most important symptoms and effects, both acute and delayed

Acute toxicity

Eyes No known effect

Skin No known effect

Inhalation No known effect

Ingestion No known effect

Chronic toxicity No known effects under normal use conditions

Main symptoms **Overexposure may cause:**
 mild respiratory irritation similar to nuisance dust.

Aggravated Medical Conditions None under normal use conditions

Indication of immediate medical attention and special treatment needed

Protection of first-aiders No special protective equipment required

Notes to physician Treat symptomatically

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

Special hazards arising from the substance or mixture

Hazardous combustion products
 Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Advice for fire-fighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.
Wear self-contained breathing apparatus and protective suit

Other information

Flammability Not flammable. Will not readily ignite.
Flash point Not applicable

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Avoid breathing dust

Environmental precautions

No special environmental precautions required

Methods and material for containment and cleaning up

Methods for containment Prevent dust cloud
Methods for cleaning up Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner making it difficult to remove.

Reference to other sections

The environmental impact of this product has not been fully investigated
However, this preparation is not expected to present significant adverse environmental effects.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

Hygiene measures None under normal use conditions

Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

Incompatible products None

Specific end uses

Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

ACGIH TLV TWA 10 mg/m³ (inhalable particles)
ACGIH TLV TWA 3 mg/m³ (respirable dust)
OSHA PEL TWA 15 mg/m³ (total dust)
OSHA PEL TWA 5 mg/m³ (respirable dust)
Xerox Exposure Limit 2.5 mg/m³ (total dust)
Xerox Exposure Limit 0.4 mg/m³ (respirable dust)

Component Information

Chemical Name	ACGIH TLV	OSHA PEL
Green pigment	TWA: 1 mg/m ³	
Titanium dioxide	TWA: 10 mg/m ³	TWA: 15 mg/m ³

Exposure controls

Engineering measures None under normal use conditions

Individual protection measures, such as personal protective equipment (PPE)

Eye/Face protection No special protective equipment required
Hand protection No special protective equipment required
Skin and body protection No special protective equipment required
Respiratory protection No special protective equipment required.
Thermal hazards None under normal processing

Environmental Exposure Controls Keep out of drains, sewers, ditches and waterways

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Powder	Odor	Faint
Physical state	Solid	Odor threshold	Not applicable
Color	Green	pH	Not applicable

Flash point Not applicable

Boiling point/range Not applicable
Softening point 49-60 °C / 120-140 °F

Evaporation rate Not applicable
Flammability Not flammable. Will not readily ignite.
Flammability Limits in Air Not applicable

Vapor pressure Not applicable
Vapor density Not applicable
Specific gravity ~ 1
Water solubility Negligible
Partition coefficient Not applicable
Autoignition temperature Not applicable
Decomposition temperature Not determined
Viscosity Not applicable
Explosive properties Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard
Oxidizing properties Not applicable

Other information

None

10. STABILITY AND REACTIVITY

Reactivity

No dangerous reaction known under conditions of normal use

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

Hazardous reactions None under normal processing
Hazardous polymerization Hazardous polymerization does not occur

Conditions to avoid

Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Incompatible Materials

None

Hazardous decomposition products

None under normal use

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

Information on toxicological effects

Acute toxicity

Product Information

Irritation No skin irritation, No eye irritation
Oral LD50 > 5 g/kg (rat)
Dermal LD50 > 5 g/kg (rabbit)
LC50 Inhalation > 5 mg/L (rat, 4 hr)

Component Information

Chemical Name	LC50 Inhalation	Dermal LD50	Oral LD50
Amorphous silica	>2.2 mg/L (Rat) 1 h	>2000 mg/kg (Rabbit)	>5000 mg/kg (Rat)
Titanium dioxide			10000 mg/kg (Rat)

Chronic toxicity

Sensitization No sensitization responses were observed
Neurological Effects No information available
Target organ effects None known

CMR Effects

Mutagenic effects Not mutagenic in AMES Test
Reproductive toxicity This product does not contain any known or suspected reproductive hazards
Carcinogenicity Contains no ingredient listed as a carcinogen

Chemical Name	NTP	IARC
Titanium dioxide		2B

Other information

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as “possibly carcinogenic to humans”. However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO₂ particles of respirable size. The Titanium Dioxide Industry REACH Consortium has concluded that these effects were species-specific, attributable to lung overload and not specific to TiO₂, i.e. similar effects would also be seen for other low solubility dusts. Toxicological and epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

Other toxic effects

Aspiration Hazard Not applicable
Other adverse effects None known

12. ECOLOGICAL INFORMATION

Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

Component Information

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Amorphous silica	440 mg/L EC50 72 h (Pseudokirchneriella subcapitata)	LC50= 5000 mg/L Brachydanio rerio 96 h		EC50 = 7600 mg/L 48 h

Persistence and degradability

Not readily biodegradable

Bioaccumulative potential

Bioaccumulation is unlikely

Mobility in soil

Insoluble in water

Other adverse effects

Presents little or no hazard to the environment.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated packaging

No special precautions are needed in handling this material

Other information

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

Chemical Name	California Hazardous Waste Status
Green pigment	Toxic

14. TRANSPORT INFORMATION

This material is not subject to regulation as a hazardous material for shipping

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

OSHA Regulatory Status

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available to employees and other users of this product.

Canada

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.

International Inventories

TSCA Complies
 DSL/NDSL Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Clean Water Act

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

Titanium dioxide is regulated under California Proposition 65 only if a product results in exposure in the form of "airborne, unbound particles of respirable size". Toner products do not result in exposure to titanium dioxide in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

Chemical Name	CAS No.	California Prop. 65
Titanium dioxide	13463-67-7	Carcinogen

U.S. State Right-to-Know Regulations

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

16. OTHER INFORMATION

Issuing Date 2015-01-28
 Revision Date 2018-08-30
 Revision Note Update to Format

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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