

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 as amended

SDS # : A-10096

Dry Ink - Orange

Issuing Date 2015-01-30

Revision Date 2018-08-30

Version 5

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1 Product Identifier**

Product Name **Dry Ink for Xerox iGen5 Press**
Part no. 006R03160, 006R03163

Colour Orange

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Xerographic printing

1.3 Details of the supplier of the safety data sheet

Supplier Xerox Ltd.
Xerox Environment, Health, Safety & Sustainability
Monroe House
Works Road
Letchworth
Herts. SG61LN
UK

For further information, please contact

Contact person Manager, Environment, Health, Safety
& Sustainability
Phone ++44 (0)1707 353434
Fax -
E-mail address ehs-europe@xerox.com

1.4 Emergency telephone number

Not applicable

2. HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

2.2 Label elements

None

2.3 Other hazards

Not a PBT according to REACH Annex XIII
May form explosible dust-air mixture if dispersed

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3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Chemical Name	Weight %	CAS No.	EC-No	Classification (Reg. 1272/2008)	Hazard Statements	REACH Registration Number
Polyester resin	80-90	39382-25-7	Not listed	--	--	--
Orange pigment	10-20	Proprietary	Listed	--	--	--
Amorphous silica	<10	7631-86-9	231-545-4	--	--	--
Titanium dioxide	<2	13463-67-7	236-675-5	--	--	--

Note

Components marked as "Not Listed" are exempt from registration.
 "--" indicates no classification or hazard statements apply.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
Skin contact	Wash skin with soap and water
Inhalation	Move to fresh air
Ingestion	Rinse mouth with water and afterwards drink plenty of water or milk

4.2 Most important symptoms and effects, both acute and delayed

Acute toxicity	
Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect
Chronic effects	
Chronic toxicity	No known effects under normal use conditions
Main symptoms	Overexposure may cause: mild respiratory irritation similar to nuisance dust.

4.3 Indication of immediate medical attention and special treatment needed

Protection of first-aiders	No special protective equipment required
Notes to physician	Treat symptomatically

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

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Hazardous combustion products Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

5.3 Advice for fire-fighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins. Wear self-contained breathing apparatus and protective suit.

Other information

Flammability	Not flammable
Flash point	Not applicable

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust

6.2 Environmental precautions

No special environmental precautions required

6.3 Methods and material for containment and cleaning up

Methods for containment	Prevent dust cloud
Methods for cleaning up	Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner making it difficult to remove

6.4 Reference to other sections

The environmental impact of this product has not been fully investigated
However, this preparation is not expected to present significant adverse environmental effects.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

Hygiene measures	None under normal use conditions
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7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

7.3 Specific end uses

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Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Xerox Exposure Limit	2.5 mg/m ³ (total dust)
Xerox Exposure Limit	0.4 mg/m ³ (respirable dust)

8.2 Exposure controls

Engineering measures	None under normal use conditions
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Personal protective equipment

Eye/face protection	No special protective equipment required
Hand protection	No special protective equipment required
Skin and body protection	No special protective equipment required
Respiratory protection	No special protective equipment required
Thermal hazards	None under normal processing

Environmental Exposure Controls	Keep out of drains, sewers, ditches and waterways
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9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Powder	Odour	Faint
Physical state	Solid	Odour threshold	Not applicable
Colour	Orange	pH	Not applicable
Flash point	Not applicable		
Boiling point/boiling range	Not applicable		
Softening point	49-60 °C	/	120-140 °F
Evaporation rate	Not applicable		
Flammability	Not flammable		
Flammability Limits in Air	Not applicable		
Explosive Limits	No data available		
Vapour pressure	Not applicable		
Vapour density	Not applicable		
Specific gravity	~ 1		
Water solubility	Negligible		
Partition coefficient	Not applicable		
Autoignition temperature	Not applicable		
Decomposition temperature	Not determined		
Viscosity	Not applicable		
Explosive properties	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard		
Oxidising properties	Not applicable		

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9.2 Other information

None

10. STABILITY AND REACTIVITY

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under normal conditions

10.3 Possibility of hazardous reactions

Hazardous reactions	None under normal processing
Hazardous polymerisation	Hazardous polymerisation does not occur

10.4 Conditions to avoid

Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

10.5 Incompatible Materials

None

10.6 Hazardous decomposition products

None under normal use

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

11.1 Information on toxicological effects

Acute toxicity

Product Information

Irritation	No skin irritation, No eye irritation
Oral LD50	> 5 g/kg (rat)
Dermal LD50	> 5 g/kg (rabbit)
LC50 Inhalation	> 5 mg/L (rat, 4 hr)

Chronic toxicity

Product Information

Chronic effects	No known effects under normal use conditions
Carcinogenicity	Not classifiable as a human carcinogen
Other information	

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO₂ particles of respirable size. The Titanium Dioxide Industry REACH Consortium have concluded that

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these effects were species-specific, attributable to lung overload and not specific to TiO₂, i.e. similar effects would also be seen for other low solubility dusts. Toxicological and epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

Other toxic effects

Product Information

Sensitisation	No sensitisation responses were observed
Mutagenic effects	Not mutagenic in AMES Test
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards
Target organ effects	None known
Other adverse effects	None known
Aspiration Hazard	Not applicable

12. ECOLOGICAL INFORMATION

12.1 Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

12.2 Persistence and degradability

Not readily biodegradable

12.3 Bioaccumulative potential

Bioaccumulation is unlikely

12.4 Mobility in soil

Insoluble in water

12.5 Results of PBT and vPvB assessment

Not a PBT according to REACH Annex XIII

12.6 Other adverse effects

Presents little or no hazard to the environment

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste Disposal Method	No special precautions are needed in handling this material
EWC Waste Disposal No.	08 03 18
Other information	Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

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14. TRANSPORT INFORMATION**14.1 UN/ID No**

Not regulated

14.2 Proper shipping name

Not regulated

14.3 Transport hazard class(es)

Not classified

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Presents little or no hazard to the environment

14.6 Special precautions for users

No special precautions are needed in handling this material

14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code

Not applicable

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

15.2 Chemical Safety Assessment

A chemical safety assessment according to regulation (EC) No. 1907/2006 is not required

16. OTHER INFORMATION

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Revision Note	Update to format

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,

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storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.