Safety Data Sheet

SDS # : A-1065

Dry Ink - Magenta

Issuing Date 2019-09-19  Revision Date 2019-09-23  Version 1.01

Active

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name
Dry Ink  for  Xerox iGen4 Press

Part no.
006R01446

Color
Magenta

Pure substance/mixture
Mixture

Recommended Use
Xerographic printing

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture
Not classified

Label elements

Symbol(s) None required

Signal Word None required

Hazard Statements None required

Precautionary Statements None required

Other hazards
Not a PBT according to REACH Annex XIII
May form explosible dust-air mixture if dispersed

Special Note
Contains a chemical that can cause an allergic reaction in susceptible people
Product is not a sensitizer by Local Lymph Node Assay (LLNA)

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight %</th>
<th>Classification (Reg. 1272/2008)</th>
<th>Hazard Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester resin</td>
<td>39382-25-7</td>
<td>50-70</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magenta pigment</td>
<td>75627-12-2</td>
<td>20-30</td>
<td>Skin Sens 1</td>
<td>H317, H413</td>
</tr>
<tr>
<td>Amorphous silica</td>
<td>7631-86-9</td>
<td>1-5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>&lt;2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

"-" indicates no classification or hazard statements apply.

Full text of H- statements: see section 16

4. FIRST AID MEASURES

Description of first-aid measures

General advice
For external use only. When symptoms persist or in all cases of doubt seek medical advice.
Show this material safety data sheet to the doctor in attendance.

Eye contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes

Skin contact
Wash skin with soap and water

Inhalation
Move to fresh air

Ingestion
Rinse mouth with water and afterwards drink plenty of water or milk

Most important symptoms and effects, both acute and delayed

Acute toxicity
Eyes: No known effect
Skin: No known effect
Inhalation: No known effect
Ingestion: No known effect

Main symptoms
Overexposure may cause:
mild respiratory irritation similar to nuisance dust.

Aggravated Medical Conditions
None under normal use conditions

Indication of immediate medical attention and special treatment needed

Protection of first-aiders: No special protective equipment required
Notes to physician: Treat symptomatically

5. FIRE-FIGHTING MEASURES

Extinguishing media
Suitable extinguishing media
Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire

Special hazards arising from the substance or mixture
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous combustion products
Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Advice for fire-fighters
In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins. Wear self-contained breathing apparatus and protective suit.

Other information
- Flammability: Not flammable. Will not readily ignite.
- Flash point: Not applicable

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures
Avoid breathing dust.

Environmental precautions
No special environmental precautions required.

Methods and material for containment and cleaning up
- Methods for containment: Prevent dust cloud.
- Methods for cleaning up: Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner making it difficult to remove.

Reference to other sections
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

7. HANDLING AND STORAGE

Precautions for safe handling
Advice on safe handling: Handle in accordance with good industrial hygiene and safety practice. Avoid dust accumulation in enclosed space. Prevent dust cloud.

Hygiene measures: None under normal use conditions.

Conditions for safe storage, including any incompatibilities
- Technical measures and storage conditions: Keep container tightly closed in a dry and well-ventilated place. Store at room temperature.
- Incompatible products: None.

Specific end uses
Xerographic printing.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure Limits

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>TWA: 10 mg/m³</td>
<td>TWA: 15 mg/m³</td>
</tr>
</tbody>
</table>

Exposure controls
Engineering measures: None under normal use conditions.
Individual protection measures, such as personal protective equipment (PPE)

<table>
<thead>
<tr>
<th>Protection</th>
<th>Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eye/Face protection</td>
<td>No special protective equipment required</td>
</tr>
<tr>
<td>Hand protection</td>
<td>No special protective equipment required</td>
</tr>
<tr>
<td>Skin and body protection</td>
<td>No special protective equipment required</td>
</tr>
<tr>
<td>Respiratory protection</td>
<td>No special protective equipment required</td>
</tr>
<tr>
<td>Thermal hazards</td>
<td>None under normal processing</td>
</tr>
</tbody>
</table>

Environmental Exposure Controls

- Keep out of drains, sewers, ditches and waterways

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Color</td>
<td>Magenta</td>
</tr>
<tr>
<td>Odor</td>
<td>Faint</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Softening point</td>
<td>49 - 60 °C / 120 - 140 °F</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability</td>
<td>Not flammable. Will not readily ignite.</td>
</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>~ 1</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not determined</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

Other information

- None

10. STABILITY AND REACTIVITY

Reactivity

- No dangerous reaction known under conditions of normal use

Chemical stability

- Stable under normal conditions.

Possibility of hazardous reactions

<table>
<thead>
<tr>
<th>Reaction</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazardous reactions</td>
<td>None under normal processing</td>
</tr>
<tr>
<td>Hazardous polymerization</td>
<td>Hazardous polymerization does not occur</td>
</tr>
</tbody>
</table>

Conditions to avoid

- Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard
Incompatible Materials
None

Hazardous decomposition products
None under normal use

### 11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

#### Information on toxicological effects

**Acute toxicity**

**Product Information**

- Irritation: No skin irritation, No eye irritation
- Oral LD50: > 5 g/kg (rat)
- Dermal LD50: > 5 g/kg (rabbit)
- LC50 Inhalation: > 5 mg/L (rat, 4 hr)

**Component Information**

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>LC50 Inhalation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous silica</td>
<td>&gt;5000 mg/kg (Rat)</td>
<td>&gt;2000 mg/kg (Rabbit)</td>
<td>&gt;2.2 mg/L (Rat) 1 h</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>10000 mg/kg (Rat)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Chronic toxicity**

- Sensitization: Contains a chemical that can cause an allergic reaction in susceptible people
- Product is not a sensitizer by Local Lymph Node Assay (LLNA)
- Neurological Effects: No information available
- Target organ effects: None known

**CMR Effects**

- Mutagenic effects: Not mutagenic in AMES Test
- Reproductive toxicity: This product does not contain any known or suspected reproductive hazards
- Carcinogenicity: See "Other Information" in this section.

**Other information**

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as “possibly carcinogenic to humans”. However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO$_2$ particles of respirable size. The Titanium Dioxide Industry REACH Consortium has concluded that these effects were species-specific, attributable to lung overload and not specific to TiO$_2$, i.e. similar effects would also be seen for other low solubility dusts. Toxicological and epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

**Other toxic effects**

- Aspiration Hazard: Not applicable
- Other adverse effects: None known

### 12. ECOLOGICAL INFORMATION

**Toxicity**

- **Acute Aquatic Toxicity**: On available data, substance is not harmful to aquatic life
- **Chronic Aquatic Toxicity**: On available data, substance is not harmful to aquatic life

**Component Information**
### Chemical Name | Toxicity to algae | Toxicity to fish | Toxicity to microorganisms | Toxicity to daphnia and other aquatic invertebrates
---|---|---|---|---
Amorphous silica | 440 mg/L EC50 72 h (Pseudokirchneriella subcapitata) | LC50= 5000 mg/L Brachydanio rerio 96 h | EC50 = 7600 mg/L 48 h |  

**Persistence and degradability**
Not readily biodegradable

**Bioaccumulative potential**
Bioaccumulation is unlikely

**Mobility in soil**
Insoluble in water

**Other adverse effects**
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

### 13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**
Can be landfilled or incinerated, when in compliance with local regulations. If incineration is to be carried out, care must be exercised to prevent dust clouds forming.

**Contaminated packaging**
No special precautions are needed in handling this material

**Other information**
Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

### 14. TRANSPORT INFORMATION

This material is not subject to regulation as a hazardous material for shipping

### 15. REGULATORY INFORMATION

**OSHA Regulatory Status**
This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

**Canada**
This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.

**International Inventories**
- **TSCA**: Complies
- **DSL/NDSL**: Complies

**U.S. Federal Regulations**
- **SARA 313**: Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any...
chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**Clean Water Act**
This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**
This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**
Titanium dioxide is regulated under California Proposition 65 only if a product results in exposure in the form of "airborne, unbound particles of respirable size". Toner products do not result in exposure to titanium dioxide in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>California Prop. 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

**U.S. State Right-to-Know Regulations**
Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
<th>Illinois</th>
<th>Rhode Island</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amorphous silica</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

**16. OTHER INFORMATION**

**Issuing Date** 2019-09-19
**Revision Date** 2019-09-23
**Revision Note** (M)SDS sections updated.; 3
**Full text of H-Statements referred to under sections 2 and 3**
H317 - May cause an allergic skin reaction
H413 - May cause long lasting harmful effects to aquatic life

**Disclaimer**
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.