

# Safety Data Sheet

according to the Global Harmonised System

SDS # : D-40015

## Head Recovery Flush

Issuing Date 2015-12-14

Revision Date 2018-08-28

Version 1  
**Active**

### 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### 1.1 Product Identifier

**Product Name** [Head Recovery Flush for Xerox Products](#)  
**Part no.** [108R01185](#)  
[Impika A0006881](#)

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Recommended Use** Cleaning agent

#### 1.3 Details of the supplier of the safety data sheet

**Supplier** Xerox Ltd.  
 Xerox Environment, Health, Safety & Sustainability  
 Monroe House  
 Works Road  
 Letchworth  
 Herts. SG61LN  
 UK

#### For further information, please contact

**Contact person** Manager, Environment, Health, Safety & Sustainability  
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#### 1.4 Emergency telephone

Not applicable

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

#### 2.2 Label elements

<b>Symbol(s)</b>	None required
<b>Signal Word</b>	None required
<b>Hazard Statements</b>	None required
<b>Precautionary Statements</b>	None required

#### 2.3 Other hazards

No hazard expected under normal conditions of use

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### 3.2 Mixtures

Chemical Name	Weight %	CAS No.	EC-No	Classification (Reg. 1272/2008)	Hazard Statements	REACH Registration Number
Water	>90	7732-18-5	231-791-2	--	--	--
Triethanolamine	1-10	102-71-6	203-049-8	--	--	--
Ammonium hydroxide	<1	1336-21-6	Present	Skin Corr. 1B	--	--

#### Note

"--" indicates no classification or hazard statements apply.

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

<b>General advice</b>	IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes, If symptoms persist, call a doctor
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes, If symptoms persist, call a doctor
<b>Inhalation</b>	Move to fresh air in case of accidental inhalation of vapours, If breathing is irregular or stopped, administer artificial respiration, If breathing is difficult, give oxygen
<b>Ingestion</b>	Do NOT induce vomiting, Never give anything by mouth to an unconscious person, Call a physician or poison control centre immediately, Drink 1 or 2 glasses of water

### 4.2 Most important symptoms and effects, both acute and delayed

<b>Acute toxicity</b>	
<b>Eyes</b>	May cause slight irritation
<b>Skin</b>	Substance may cause slight skin irritation
<b>Inhalation</b>	No known effect
<b>Ingestion</b>	Do not ingest
<b>Chronic effects</b>	
<b>Chronic toxicity</b>	No information available

### 4.3 Indication of immediate medical attention and special treatment needed

<b>Notes to physician</b>	Treat symptomatically
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## 5. FIREFIGHTING MEASURES

### 5.1 Extinguishing media

<b>Suitable extinguishing media</b>	Carbon dioxide (CO <sub>2</sub> ), Dry chemical, Alcohol-resistant foam
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire

### 5.2 Special hazards arising from the substance or mixture

Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes

### 5.3 Advice for fire-fighters

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Wear self-contained breathing apparatus and protective suit.

## Other information

**Flash point** 85-90 °C  
**Method** Seta closed cup

## **6. ACCIDENTAL RELEASE MEASURES**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Avoid contact with the skin and the eyes, Use personal protective equipment, Ensure adequate ventilation, For personal protection see section 8

### **6.2 Environmental precautions**

Prevent further leakage or spillage if safe to do so

### **6.3 Methods and material for containment and cleaning up**

**Methods for containment** Prevent entry into waterways, sewers, basements or confined areas  
**Methods for cleaning up** Soak up with inert absorbent material, Clean contaminated surface thoroughly

### **6.4 Reference to other sections**

See Section 12 for additional information  
 See Section 13 for additional information

## **7. HANDLING AND STORAGE**

### **7.1 Precautions for safe handling**

Avoid contact with skin, eyes and clothing, When using, do not eat, drink or smoke

**Hygiene measures** Handle in accordance with good industrial hygiene and safety practice

### **7.2 Conditions for safe storage, including any incompatibilities**

Keep container tightly closed in a dry and well-ventilated place

### **7.3 Specific end uses**

Cleaning agent Solvent

## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

### **8.1 Control parameters**

**Exposure Limits** For country specific exposure limits see Section 16

Chemical Name	ACGIH TLV	European Union
Triethanolamine	TWA: 5 mg/m <sup>3</sup>	

### **8.2 Exposure controls**

**Engineering measures** Ensure adequate ventilation, especially in confined areas, Showers, Eyewash stations

### **Individual protection measures, such as personal protective equipment (PPE)**

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<b>Eye/face protection</b>	Safety glasses with side-shields
<b>Hand protection</b>	Rubber gloves.
<b>Skin and body protection</b>	None under normal use conditions
<b>Respiratory protection</b>	None under normal use conditions.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Clear	<b>Odour</b>	Ammonia
<b>Physical state</b>	Liquid	<b>Colour</b>	Colourless 9.5-11.5
<b>Flash point</b>	85-90 °C	<b>Method</b>	Seta closed cup
<b>Boiling point/boiling range</b>	No information available		
<b>Evaporation rate</b>	No information available		
<b>Flammability Limits in Air</b>	No information available		
<b>Explosive Limits</b>	No data available		
<b>Vapour pressure</b>	No information available		
<b>Vapour density</b>	Heavier than air		
<b>Specific gravity</b>	1.0-1.1		
<b>Water solubility</b>	Soluble in water		
<b>Partition coefficient</b>	No information available		
<b>Autoignition temperature</b>	>200 °C		
<b>Decomposition temperature</b>	Not determined		
<b>Viscosity</b>	<15 cps		
<b>Explosive properties</b>	Not explosive		
<b>Oxidising properties</b>	Not applicable		

#### 9.2 Other information

None

### 10. STABILITY AND REACTIVITY

#### 10.1 Reactivity

No dangerous reaction known under conditions of normal use

#### 10.2 Chemical stability

Stable under normal conditions

#### 10.3 Possibility of hazardous reactions

<b>Hazardous reactions</b>	None under normal processing
<b>Hazardous polymerisation</b>	Hazardous polymerisation does not occur

#### 10.4 Conditions to avoid

None known

#### 10.5 Incompatible Materials

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Strong oxidising agents, Acids, Chlorinated compounds

### 10.6 Hazardous decomposition products

Carbon oxides

## 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

*Product Information*

No product level data available.

*Component Information*

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
Triethanolamine	4190 mg/kg ( Rat )	20 mL/kg ( Rabbit ) 16 mL/kg ( Rat )	
Ammonium hydroxide	350 mg/kg ( Rat )		

#### Chronic toxicity

##### **Carcinogenicity**

Not classifiable as a human carcinogen

#### Other toxic effects

##### **Mutagenic effects**

Not expected to be mutagenic

##### **Target organ effects**

Eyes, Skin

##### **Aspiration Hazard**

Not applicable

## 12. ECOLOGICAL INFORMATION

### 12.1 Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

### 12.2 Persistence and degradability

No product level data available

### 12.3 Bioaccumulative potential

Bioaccumulation is unlikely

### 12.4 Mobility in soil

Soluble in water

### 12.5 Results of PBT and vPvB assessment

Not a PBT according to REACH Annex XIII

### 12.6 Other adverse effects

None known

## 13. DISPOSAL CONSIDERATIONS

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### 13.1 Waste treatment methods

**Waste Disposal Method** No special precautions are needed in handling this material

**EWC Waste Disposal No.** 16 10 01

## 14. TRANSPORT INFORMATION

### 14.1 UN/ID No

Not regulated

### 14.2 Proper shipping name

Not regulated

### 14.3 Transport hazard class(es)

Not classified

### 14.4 Packing Group

Not applicable

### 14.5 Environmental hazards

Not a marine pollutant

### 14.6 Special precautions for users

No special precautions are needed in handling this material

### 14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code

Not applicable

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

### 15.2 Chemical Safety Assessment

A chemical safety assessment according to regulation (EC) No. 1907/2006 is not required

## 16. OTHER INFORMATION

**Issuing Date** 2015-12-14  
**Revision Date** 2018-08-28  
**Revision Note** Update to format

### Additional advice

**EU Country Specific Exposure Limits**

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Chemical Name	The United Kingdom	Ireland	France	Germany	The Netherlands
Triethanolamine		TWA 5 mg/m <sup>3</sup> STEL 15 mg/m <sup>3</sup>			

Chemical Name	Belgium	Switzerland	Austria	Hungary	Czech Republic
Triethanolamine	TWA 5 mg/m <sup>3</sup>	SS-C** TWA 5 mg/m <sup>3</sup> STEL 10 mg/m <sup>3</sup>	S** STEL 1.6 ppm STEL 10 mg/m <sup>3</sup> TWA 0.8 ppm TWA 5 mg/m <sup>3</sup>		TWA 5 mg/m <sup>3</sup> Ceiling 10 mg/m <sup>3</sup> S*

Chemical Name	Spain	Portugal	Italy	Greece	Romania
Triethanolamine	TWA 5 mg/m <sup>3</sup>	TWA 5 mg/m <sup>3</sup>			

Chemical Name	Poland	Denmark	Sweden	Finland	Norway
Triethanolamine		TWA 0.5 ppm TWA 3.1 mg/m <sup>3</sup>	LLV 5 mg/m <sup>3</sup> LLV 0.8 ppm Indicative STLV 10 mg/m <sup>3</sup> Indicative STLV 1.6 ppm A*	TWA 5 mg/m <sup>3</sup>	TWA 5 mg/m <sup>3</sup> STEL 10 mg/m <sup>3</sup>
Ammonium hydroxide				TWA 20 ppm TWA 14 mg/m <sup>3</sup> STEL 50 ppm STEL 36 mg/m <sup>3</sup>	

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.