1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name
- Fuser Fluid
- Fuser Fluid II
- Fuser Oil

Part no.
- 008R12892, 008R12901, 008R12936, 008R13030, 008R13095, 008R13096, 008R13099, 008R13100, FX: 008R12968, 008R13035

Color
- Clear

Pure substance/mixture
- Mixture

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use
- Lubricant

Details of the supplier of the safety data sheet

Manufactured by
- Xerox Corporation
- Webster, NY  14580

For further information, please contact

Contact person
- Manager, Environment, Health, Safety & Sustainability
- askxerox@xerox.com

E-mail address
- Safety Information US: (800) 275-9376
- Chemical Emergency only (Chemetec) (800) 424-9300

Emergency telephone
- For the most current document  https://safetysheets.business.xerox.com

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture
- Not classified

Label elements

Symbol(s)
- None required

Signal Word
- None

Hazard Statements
- None required

Precautionary Statements
- None required

Other hazards
- No hazard expected under normal conditions of use
3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight %</th>
<th>Classification (Reg. 1272/2008)</th>
<th>Hazard Statements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polydimethylsiloxane</td>
<td>63148-62-9</td>
<td>&gt;90</td>
<td>--</td>
<td>--</td>
</tr>
<tr>
<td>Organo-functional polydimethylsiloxane</td>
<td>99363-37-8</td>
<td>&lt;10</td>
<td>--</td>
<td>--</td>
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</tbody>
</table>

"--" indicates no classification or hazard statements apply.

4. FIRST AID MEASURES

Description of first-aid measures

General advice
IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.

Eye contact
Rinse thoroughly with plenty of water, also under the eyelids

Skin contact
Wash skin with soap and water

Inhalation
Not an expected route of exposure

Ingestion
Not an expected route of exposure

Most important symptoms and effects, both acute and delayed

Acute toxicity

Eyes
Not an irritant

Skin
Not expected to be an irritant

Inhalation
Not an expected route of exposure

Ingestion
Not an expected route of exposure

Main symptoms
May cause minimal respiratory irritation with continuous exposure to high concentrations.

Indication of immediate medical attention and special treatment needed

Protection of first-aiders
No special protective equipment required

Notes to physician
Treat symptomatically

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media
Water spray, Foam, Carbon dioxide (CO₂)

Unsuitable extinguishing media
None

Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors

Hazardous combustion products
No information available

Advice for fire-fighters

Wear self contained breathing apparatus for fire fighting if necessary

Other information

Flash point
> 95 °C

Method
Cleveland Open Cup

6. ACCIDENTAL RELEASE MEASURES
Personal precautions, protective equipment and emergency procedures
None required for material as supplied

Environmental precautions
Prevent product from entering drains

Methods and material for containment and cleaning up
Methods for containment
Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13)

Methods for cleaning up
Soak up with inert absorbent material

Reference to other sections
See section 12 for additional ecological information
See Section 13 for additional information

7. HANDLING AND STORAGE

Precautions for safe handling
Advice on safe handling
When using, do not eat, drink or smoke, For personal protection see section 8

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice

Conditions for safe storage, including any incompatibilities
Technical measures and storage
Keep container tightly closed in a dry and well-ventilated place

Incompatible products
None known based on information supplied

Specific end uses
Lubricant

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure Limits
Contains no substances with occupational exposure limit values

Exposure controls
Engineering measures
Ensure adequate ventilation, especially in confined areas

Individual protection measures, such as personal protective equipment (PPE)
Eye/Face protection
No special protective equipment required
Hand protection
Protective gloves, Polyvinylchloride (PVC)
Skin and body protection
No special protective equipment required
Respiratory protection
None under normal use conditions.

Environmental Exposure Controls
Prevent product from entering drains

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties
| Appearance | Viscous |
| Physical state | Liquid |
| Color | Clear |
| Odor | Slight |
| Odor threshold | No information available |
| pH | No information available |
10. STABILITY AND REACTIVITY

Reactivity
No dangerous reaction known under conditions of normal use

Chemical stability
Stable under normal conditions.

Possibility of hazardous reactions
Hazardous reactions: None under normal processing
Hazardous polymerization: Hazardous polymerization does not occur

Conditions to avoid
Keep away from open flames, hot surfaces and sources of ignition

Incompatible Materials
None known based on information supplied

Hazardous decomposition products
Carbon dioxide (CO\textsubscript{2}), Silicon dioxide. Incomplete combustion and thermolysis produces potentially toxic gases such as carbon monoxide and carbon dioxide, and, Formaldehyde

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects
Acute toxicity
Product Information
Irritation
Not expected to be an irritant

Component Information

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Oral LD\textsubscript{50} (Rat)</th>
<th>Dermal LD\textsubscript{50} (Rabbit)</th>
<th>LC\textsubscript{50} Inhalation</th>
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</thead>
<tbody>
<tr>
<td>Polydimethylsiloxane</td>
<td>24 g/kg</td>
<td>17 g/kg</td>
<td>2 g/kg</td>
</tr>
</tbody>
</table>
Chronic toxicity
   Sensitization: Not a sensitizer
   Neurological Effects: No information available
   Target organ effects: No information available

CMR Effects
   Mutagenic effects: Not mutagenic in AMES Test
   Reproductive toxicity: No information available
   Carcinogenicity: Contains no ingredient listed as a carcinogen

Other toxic effects
   Aspiration Hazard: No information available

12. ECOLOGICAL INFORMATION

Toxicity
   Acute Aquatic Toxicity: On available data, substance is not harmful to aquatic life.
   Chronic Aquatic Toxicity: On available data, substance is not harmful to aquatic life.

Persistence and degradability
   Not readily biodegradable

Bioaccumulative potential
   Bioaccumulation is unlikely

Mobility in soil
   Insoluble in water

Other adverse effects
   Presents little or no hazard to the environment

13. DISPOSAL CONSIDERATIONS

Waste treatment methods
   Waste Disposal Methods: Not a hazardous waste.
   Dispose of contents/container in accordance with local regulation
   Contaminated packaging: No special precautions are needed in handling this material

14. TRANSPORT INFORMATION

This material is not subject to regulation as a hazardous material for shipping

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

OSHA Regulatory Status
   This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Canada
   This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.
International Inventories
TSCA Complies

U.S. Federal Regulations
SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Clean Water Act
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations
California Proposition 65
This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations
This product does not contain any substances regulated by state right-to-know regulations.

16. OTHER INFORMATION

<table>
<thead>
<tr>
<th>Issuing Date</th>
<th>2005-12-12</th>
</tr>
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<tbody>
<tr>
<td>Revision Date</td>
<td>2018-10-11</td>
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<tr>
<td>Revision Note</td>
<td>Update to Format</td>
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Disclaimer
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.