

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 as amended

SDS # : F-60018

Aqueous Ink - Cyan

Issuing Date 2015-02-20

Revision Date 2018-11-20

Version 7

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product Identifier

Product Name **Aqueous Ink** for Impika Compact/Evolution/Reference
Part no. 106R02668
 IMPIKA A0004983

Colour Cyan

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Ink jet printing

1.3 Details of the supplier of the safety data sheet

Supplier Xerox Ltd.
 Xerox Environment, Health, Safety & Sustainability
 Monroe House
 Works Road
 Letchworth
 Herts. SG61LN
 UK

For further information, please contact

Contact person Manager, Environment, Health, Safety
 & Sustainability
Phone ++44 (0)1707 353434
Fax -
E-mail address ehs-europe@xerox.com

For the most current document <https://safetysheets.business.xerox.com>

1.4 Emergency telephone number

+44 1865 407333

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

The product is classified and labelled in accordance with Regulation (EC) No. 1272/2008

Serious eye damage/eye irritation	Category 2
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2.2 Label elements

Symbol(s)

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Signal Word

Warning

Hazard Statements
Precautionary Statements

H319 - Causes serious eye irritation

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

2.3 Other hazards

Contains a chemical that can cause an allergic reaction in susceptible people

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Chemical Name	Weight %	CAS No.	EC-No	Classification (Reg. 1272/2008)	Hazard Statements	REACH Registration Number
Water	50-60	7732-18-5	231-791-2	--	--	--
Glycerol	20-30	56-81-5	200-289-5	--	--	--
Cyan pigment	1-10	Proprietary	Listed	--	--	01-2119458771-32-0044
Triethylene glycol, monobutyl ether	3-5	143-22-6	205-592-6	Eye Dam. 1	H318	--
2-Pyrrolidone	1-10	616-45-5	210-483-1	Eye Irrit. 2	H319	--
1,2-Benzisothiazolin-3-one	<0.05	2634-33-5	220-120-9	Acute Tox. 4 Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1 Aquatic Acute 1	H302 H315 H318 H317 H400	--

Full text of H- statements: see section 16
Note

"--" indicates no classification or hazard statements apply.

Components marked as "Not Listed" are exempt from registration.

Where no REACH registration number is listed, it is considered confidential to the Only Representative.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE.

Eye contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes, If eye irritation persists, consult a specialist

Skin contact

Wash off with warm water and soap, Get medical attention if irritation develops and persists

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**Inhalation
Ingestion**

Move to fresh air, Get medical attention immediately if symptoms occur
If swallowed, do not induce vomiting - seek medical advice

4.2 Most important symptoms and effects, both acute and delayed

Acute toxicity

Eyes

Irritating to eyes

Skin

May cause irritation

Inhalation

May cause irritation of respiratory tract

Ingestion

Do not ingest

Chronic effects

Chronic toxicity

Repeated contact may cause allergic reactions in very susceptible persons

Main symptoms

Overexposure may cause:

Eye irritation

Skin irritation

4.3 Indication of immediate medical attention and special treatment needed

Notes to physician

Treat symptomatically

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media Water spray, Foam, Carbon dioxide (CO₂)

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition can lead to release of irritating gases and vapours

None in particular

5.3 Advice for fire-fighters

Wear self-contained breathing apparatus and protective suit.

Other information

Flash point > 93 °C / > 199 °F

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid contact with the skin and the eyes, Use personal protective equipment

6.2 Environmental precautions

Should not be released into the environment, Do not allow material to contaminate ground water system

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6.3 Methods and material for containment and cleaning up

Methods for containment Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal
Methods for cleaning up Soak up with inert absorbent material, Prevent product from entering drains

6.4 Reference to other sections

Do not dispose of waste into sewer

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice, Avoid contact with skin and eyes, Ensure adequate ventilation, Handle and open container with care

7.2 Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place, Keep out of the reach of children, Handle with care

7.3 Specific end uses

Ink jet printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Exposure Limits For country specific exposure limits see Section 16

Chemical Name	ACGIH TLV	European Union
Cyan pigment	TWA: 1 mg/m ³	

8.2 Exposure controls

Engineering measures Ensure adequate ventilation, especially in confined areas

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection If splashes are likely to occur, wear:, Goggles
Hand protection Protective gloves.
Skin and body protection None under normal use conditions
Respiratory protection Use only with adequate ventilation.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Opaque	Odour	Slight
Physical state	Liquid	Colour	Cyan
pH	8		

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Flash point	> 93 °C / > 199 °F
Boiling point/boiling range	Not determined
Softening point	Not applicable
Evaporation rate	No information available
Flammability Limits in Air	No information available
Explosive Limits	No data available
Vapour pressure	No information available
Vapour density	No information available
Specific gravity	No information available
Density	1.1 g/cm ³
Water solubility	Soluble in water
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	Not determined
Viscosity	No information available
Explosive properties	Not explosive
Oxidising properties	Not applicable

9.2 Other information

None

10. STABILITY AND REACTIVITY

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under normal conditions

10.3 Possibility of hazardous reactions

Hazardous reactions	None under normal processing
Hazardous polymerisation	Hazardous polymerisation does not occur

10.4 Conditions to avoid

None known based on information supplied

10.5 Incompatible Materials

None known based on information supplied

10.6 Hazardous decomposition products

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Undefined, but may include toxic oxides of carbon and nitrogen

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

Product Information

No acute toxicity information is available for this product.

Irritation

Irritating to eyes and skin

Component Information

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
Glycerol	12600 mg/kg (Rat)	10 g/kg (Rabbit)	570 mg/m ³ (Rat) 1 h
Cyan pigment	10000 mg/kg (Rat)		
Triethylene glycol, monobutyl ether	5300 mg/kg (Rat)	2000 mg/kg (Rabbit)	
2-Pyrrolidone	6500 mg/kg (Rat)	2000 mg/kg (Rabbit)	80 ppm (Rat) 8 h
1,2-Benzisothiazolin-3-one	1020 mg/kg (Rat)		

Chronic toxicity

Carcinogenicity

Not classifiable as a human carcinogen

Other toxic effects

Sensitisation

 Contains a chemical that can cause an allergic reaction in susceptible people
 No hazard expected under normal conditions of use

Teratogenicity

No information available

Target organ effects

No information available

Aspiration Hazard

No information available

12. ECOLOGICAL INFORMATION

12.1 Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

12.2 Persistence and degradability

No product level data available

12.3 Bioaccumulative potential

Bioaccumulation is unlikely

12.4 Mobility in soil

Soluble in water

12.5 Results of PBT and vPvB assessment

Not a PBT according to REACH Annex XIII

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12.6 Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS**13.1 Disposal considerations****Waste Disposal Method**Avoid runoff to waterways and sewers
Dispose of in accordance with local regulations**Contaminated packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal.

EWC Waste Disposal No.

08 03 13

14. TRANSPORT INFORMATION**14.1 UN/ID No**

Not regulated

14.2 Proper shipping name

Not regulated

14.3 Transport hazard class(es)

Not classified

14.4 Packing Group

Not applicable

14.5 Environmental hazards

Presents little or no hazard to the environment

14.6 Special precautions for users

No special precautions are needed in handling this material

14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code

Not applicable

15. REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

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The product is classified and labelled in accordance with Regulation (EC) No. 1272/2008

15.2 Chemical Safety Assessment

Not applicable

16. OTHER INFORMATION

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Revision Note (M)SDS sections updated, 13, Updated Emergency Telephone number

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H319 - Causes serious eye irritation

H400 - Very toxic to aquatic life

Additional advice
EU Country Specific Exposure Limits

Chemical Name	The United Kingdom	Ireland	France	Germany	The Netherlands
Glycerol	STEL 30 mg/m ³ TWA 10 mg/m ³	TWA 10 mg/m ³ STEL 30 mg/m ³	TWA 10 mg/m ³	AGW 200 mg/m ³	

Chemical Name	Belgium	Switzerland	Austria	Hungary	Czech Republic
Glycerol	TWA 10 mg/m ³	SS-C** TWA 50 mg/m ³ STEL 100 mg/m ³			TWA 10 mg/m ³ Ceiling 15 mg/m ³
Cyan pigment			STEL 4 mg/m ³ STEL 0.4 mg/m ³ TWA 1 mg/m ³ TWA 0.1 mg/m ³	STEL 4mg/m ³	

Chemical Name	Spain	Portugal	Italy	Greece	Romania
Glycerol	TWA 10 mg/m ³	TWA 10 mg/m ³		TWA 10 mg/m ³	

Chemical Name	Poland	Denmark	Sweden	Finland	Norway
Glycerol	TWA 10 mg/m ³			TWA 20 mg/m ³	
Cyan pigment				TWA 0.02 mg/m ³	

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing,

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storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.