SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: UK REACH Regulations (SI 2019/758 as amended)

SDS # : F-60039

HF Aqueous Ink Cyan

Issuing Date 02-Oct-2018 **Revision date** 24-Jun-2026 **Revision Number** 1

United Kingdom

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name HF Aqueous Ink for Xerox® Baltoro™ HF InkJet Press
Part no. 008R13257

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Ink jet printing

Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier
Xerox Ltd.
Uxbridge Business Park
Building 4
Sanderson Road
Uxbridge
Middlesex. UB8 1DH, UK

For further information, please contact

Contact Point Manager, Environment, Health, Safety & Sustainability

E-mail address ehs-europe@xerox.com

For the most current document https://safetysheets.business.xerox.com

1.4. Emergency telephone number

Emergency Telephone +44 1235 239670

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)
Not a hazardous substance or mixture according to the Globally Harmonised System (GHS)

2.2. Label elements
Not a hazardous substance or mixture according to the Globally Harmonised System (GHS)

Hazard statements
Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

2.3. Other hazards

Other hazards May form explosible dust-air mixture if dispersed.

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB.
Special Note Contains a chemical that can cause an allergic reaction in susceptible people

SECTION 3: Composition/information on ingredients

3.1 Substances
Not applicable

3.2 Mixtures

Chemical name	Weight-%	CAS No.	EC No (EU Index No)	Classification according to GB CLP (SI 2020/1567 as amended)	UK REACH registration number	M-Factor
Water	50-60	7732-18-5	231-791-2	-	-	-
Propylene glycol	15-35	57-55-6	200-338-0	-	-	-
1,2-Hexanediol	<10	6920-22-5	230-029-6	-	-	-
Cyan Pigment	1-5	147-14-8	205-685-1	-	-	-
Methacrylate resin	<2	Proprietary	Not Listed	-	-	-
Triethanolamine	<1	102-71-6	203-049-8	-	-	-
1,2-Benzisothiazolin-3-one	<0.03	2634-33-5	220-120-9	Acute Tox. 2/inhal.(ATE = 0.21 mg/L, dusts or mists) (H330) Acute Tox. 4/oral (ATE = 450 mg/kg bw) (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1A (C ≥ 0.036 %) (H317) Aquatic Acute 1 (M = 1) (H400) Aquatic Chronic 1 (M = 1) (H410)	-	1

Full text of H- and EUH-phrases: see section 16
Note
"--" indicates no classification or hazard statements apply.

Components marked as "Not Listed" are exempt from registration.
Where no REACH registration number is listed, it is considered confidential to the Only Representative.

Acute Toxicity Estimate
In the absence of LD50/LC50 data, the conversion value (converted acute toxicity point estimate) may be indicated here; please note that these values do not represent test results

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapour - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Water	89838.9	No data available	No data available	No data available	No data available
Propylene glycol	20000	20800	No data available	No data available	No data available
Cyan Pigment	6400	5000	No data available	No data available	No data available
Triethanolamine	4190	20000	No data available	No data available	No data available
1,2-Benzisothiazolin-3-one	450 [+] 1020	2000	No data available	No data available	No data available

This product does not contain candidate substances of very high concern at a concentration >= 0.1% (UK REACH Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice For external use only. Get medical attention if irritation or other symptoms occur. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms Dust irritates eyes and air passages.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use water spray or fog; do not use straight streams.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Fine dust dispersed in air may ignite.

Hazardous combustion products Thermal decomposition can lead to release of irritating gases and vapours.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters In case of fire: Wear self-contained breathing apparatus. Use personal protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid generation of dust. Ensure adequate ventilation.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Prevent dust cloud.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Avoid generation of dust.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Specific use(s)

Xerographic printing.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits For country specific exposure limits see Section 16

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical name	United Kingdom
Propylene glycol	TWA: 150 ppm TWA: 474 mg/m³ TWA: 10 mg/m³ STEL: 450 ppm STEL: 1422 mg/m³ STEL: 30 mg/m³
Cyan Pigment	TWA: 1 mg/m³ STEL: 2 mg/m³

Biological occupational exposure limits This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) - Workers No information available

Chemical name	Oral	Dermal	Inhalation
1,2-Hexanediol		17.5 mg/kg bw/day [4] [6]	123 mg/m³ [4] [6]
Cyan Pigment		4.67 mg/kg bw/day [4] [6]	16.4 mg/m³ [4] [6]
Triethanolamine		7.5 mg/kg bw/day [4] [6] 140 µg/cm2 [5] [6]	1 mg/m³ [5] [6]
1,2-Benzisothiazolin-3-one		0.966 mg/kg bw/day [4] [6]	6.81 mg/m³ [4] [6]

Derived No Effect Level (DNEL) - General Public No information available.

Chemical name	Oral	Dermal	Inhalation
1,2-Hexanediol	8.8 mg/kg bw/day [4] [6]		30 mg/m³ [4] [6]
Cyan Pigment	1.67 mg/kg bw/day [4] [6]		2.9 mg/m³ [4] [6]
Triethanolamine	3.3 mg/kg bw/day [4] [6]	70 µg/cm2 [5] [6]	0.4 mg/m³ [5] [6]
1,2-Benzisothiazolin-3-one			1.2 mg/m³ [4] [6]

Predicted No Effect Concentration (PNEC) No information available.

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
Propylene glycol	260 mg/L	183 mg/L	26 mg/L		

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
Cyan Pigment	0.1 mg/L		10 µg/L		
Triethanolamine	0.32 mg/L	5.12 mg/L	0.032 mg/L		
1,2-Benzisothiazolin-3-one	4.03 µg/L	1.1 µg/L	0.403 µg/L	110 ng/L	

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
Propylene glycol	572 mg/kg sediment dw	57.2 mg/kg sediment dw	20000 mg/L	50 mg/kg soil dw	
Cyan Pigment			1000 mg/L		
Triethanolamine	1.7 mg/kg sediment dw	0.17 mg/kg sediment dw	10 mg/L	0.151 mg/kg soil dw	
1,2-Benzisothiazolin-3-one	49.9 µg/kg sediment dw	4.99 µg/kg sediment dw	1.03 mg/L	3 mg/kg soil dw	

8.2. Exposure controls

Engineering controls None under normal use conditions.

Personal protective equipment

Eye/face protection No special protective equipment required.

Hand protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Thermal hazards None under normal processing.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Opaque
Colour Cyan
Odour Slight.
Odour threshold No information available

Property	Values	Remarks • Method
Melting point / freezing point	Not applicable	None known
Initial boiling point and boiling range	Not applicable	None known
Flammability	Not flammable	None known

Flammability Limit in Air		None known
Upper flammability or explosive limits	Not applicable	
Lower flammability or explosive limits	Not applicable	
Flash point	> 100 °C	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	Not applicable	None known
pH	7 - 9.5	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	Not applicable	None known
Dynamic viscosity	Not applicable	None known
Water solubility	Dispersible	None known
Solubility(ies)	No data available	None known
Partition coefficient	Not applicable	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	Not applicable	
Liquid Density	Not applicable	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	
Explosive properties	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard	
Oxidising properties	No information available	

9.2. Other information

Softening point	Not applicable
VOC content	None

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No dangerous reaction known under conditions of normal use.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Hazardous polymerisation Hazardous polymerisation does not occur.

10.4. Conditions to avoid

Conditions to avoid Generation/formation of dust.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products Undefined, but may include toxic oxides of carbon and nitrogen.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure

Product Information

Inhalation No known effects under normal use conditions.

Eye contact No hazard from product as supplied.

Skin contact No hazard from product as supplied.

Ingestion No hazard from product as supplied.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Acute toxicity .

Numerical measures of toxicity
No information available

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-
Propylene glycol	= 20 g/kg (Rat)	= 20800 mg/kg (Rabbit)	-
Cyan Pigment	> 6400 mg/kg (Rat)	> 5000 mg/kg (Rat)	-
Triethanolamine	= 4190 mg/kg (Rat)	20 mL/kg (Rabbit) 16 mL/kg (Rat)	-
1,2-Benzisothiazolin-3-one	= 1020 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Neurological effects No information available.

Other adverse effects Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Not considered to be harmful to aquatic life.

Chronic Aquatic Toxicity On available data, substance is not harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Propylene glycol	EC50: =19000mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =51600mg/L (96h, Oncorhynchus mykiss) LC50: 41 - 47mL/L (96h, Oncorhynchus mykiss) LC50: =51400mg/L (96h, Pimephales promelas) LC50: =710mg/L (96h, Pimephales promelas)	-	EC50: >1000mg/L (48h, Daphnia magna)
Triethanolamine	EC50: =216mg/L (72h, Desmodesmus subspicatus) EC50: =169mg/L (96h, Desmodesmus subspicatus)	LC50: 10600 - 13000mg/L (96h, Pimephales promelas) LC50: >1000mg/L (96h, Pimephales promelas) LC50: 450 - 1000mg/L (96h, Lepomis macrochirus)	-	-

12.2. Persistence and degradability

Persistence and degradability No product level data available.

12.3. Bioaccumulative potential

Bioaccumulation Not likely to bioaccumulate.

Chemical name	Partition coefficient
Propylene glycol	-1.07
1,2-Hexanediol	0.58
Cyan Pigment	6.6
Triethanolamine	-2.53
1,2-Benzisothiazolin-3-one	0.99

12.4. Mobility in soil

Mobility in soil The product is insoluble and floats on water.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
Propylene glycol	Not PBT/vPvB
1,2-Hexanediol	Not PBT/vPvB
Cyan Pigment	Not PBT/vPvB
Triethanolamine	Not PBT/vPvB
1,2-Benzisothiazolin-3-one	Not PBT/vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Dispose of contents/containers in accordance with local regulations.

Other information Do Not Pour Product Down the Drain; Do Not Rinse the Container Before Disposal. Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

SECTION 14: Transport information

IATA

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user Special Provisions	None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Authorisations and/or restrictions on use:
This product does not contain substances subject to authorisation (UK REACH - Annex XIV). This product does not contain substances subject to restriction (UK REACH - Annex XVII).

Persistent Organic Pollutants
Not applicable

Export Notification requirements
Not applicable

Named dangerous substances per COMAH (SI 2015/483 as amended)
Not applicable

The Ozone-Depleting Substances Regulations 2015
Not applicable

The Biocidal Products Regulations 2001 (as amended)
Not applicable

Chemical name	The Biocidal Products Regulations 2001 (as amended)
1,2-Benzisothiazolin-3-one	Product-type 2: Disinfectants and algaecides not intended for direct application to humans or animals Product-type 6:

	Preservatives for products during storage Product-type 9: Fibre, leather, rubber and polymerised materials preservatives Product-type 11: Preservatives for liquid-cooling and processing systems Product-type 12: Slimicides Product-type 13: Working or cutting fluid preservatives

The Water Environment (Water Framework Directive) (England and Wales) Regulations 2017 (as amended)
Not applicable

Poisons and Explosive Precursors
Not applicable

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Contact supplier for inventory compliance status
IECSC	Contact supplier for inventory compliance status
KECL	Contact supplier for inventory compliance status
PICCS	Contact supplier for inventory compliance status
AIIC	Contact supplier for inventory compliance status
NZIoC	Contact supplier for inventory compliance status
TCSI	Contact supplier for inventory compliance status

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory

15.2. Chemical safety assessment

Chemical Safety Report A chemical safety assessment according to regulation (EC) No. 1907/2006 is not required

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend
SVHC: Substances of Very High Concern for Authorisation:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 24-Jun-2026

Revision Note SDS sections updated. 3.

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)
Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

UK SDS version information - XGHS
UL release:
GHS Revision 7
2024 Q3

Chemical name	Classification according to GB CLP (SI 2020/1567 as amended)	Specific concentration limit (SCL)

1,2-Benzisothiazolin-3-one	Acute Tox. 2/inhal.(ATE = 0.21 mg/L, dusts or mists) (H330) Acute Tox. 4/oral (ATE = 450 mg/kg bw) (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1A (C ≥ 0.036 %) (H317) Aquatic Acute 1 (M = 1) (H400) Aquatic Chronic 1 (M = 1) (H410)	Skin Sens. 1 :: C>=0.05%