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Safety Data Sheet

SDS#: F-60004 **Aqueous Black Ink**

Issuing Date 2015-01-14 Revision Date 2020-04-07 Version 8

Active

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifier

Product Name

Aqueous Ink for Xerox Rialto 900, Xerox Brenva HD Production Inkjet

Press (Print Module)

008R13197, 071E02060 Part no.

IMPIKA A0007311

Color Black Mixture Pure substance/mixture

Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Ink jet printing

Details of the supplier of the safety data sheet

Xerox Corporation Supplier Webster, NY 14580

For further information, please contact

Contact person Manager, Environment, Health, Safety & Sustainability

E-mail address askxerox@xerox.com

Safety Information US: (800) 275-9376 **Emergency telephone**

Chemical Emergency only (Chemtrec) (800) 424-9300

For the most current document https://safetysheets.business.xerox.com

HAZARDS IDENTIFICATION

Classification of the substance or mixture

Not classified

Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 1B

Label elements

Symbol(s)

None required







Signal Word Danger

Hazard Statements H319 - Causes serious eye irritation

H360 - May damage fertility or the unborn child if swallowed

Precautionary Statements None required

P280 - Wear protective gloves/protective clothing/eye protection/face protection P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing P337 + P313 - If eye irritation persists: Get medical advice/attention

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P308 + P313 - IF exposed or concerned: Get medical advice/attention

Other hazards

Not a PBT according to REACH Annex XIII

This product does not contain any known or suspected endocrine disruptors

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Chemical Name	CAS No.	Weight %	Classification (Reg. 1272/2008)	Hazard Statements
Water	7732-18-5	50-60		
Glycerol	56-81-5	20-40		
Carbon black	1333-86-4	5-10		
2-Pyrrolidone	616-45-5	5-10	Eye Irrit 2 Repro Tox 1B	H319 H360
1,2-Benzisothiazolin-3-one	2634-33-5	<0.05	Acute Tox. 4 Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1 Aquatic Acute 1	H302 H315 H318 H317 H400

[&]quot;--" indicates no classification or hazard statements apply.

Full text of H- statements: see section 16

FIRST AID MEASURES

Description of first-aid measures

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR General advice

EMERGENCY MEDICAL CARE.

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and **Eve contact**

continue flushing for at least 15 minutes, If eye irritation persists, consult a specialist Wash off with warm water and soap, Get medical attention if irritation develops and persists

Inhalation Move to fresh air. Get medical attention immediately if symptoms occur

Do not ingest, If swallowed, do not induce vomiting - seek medical advice Ingestion

Most important symptoms and effects, both acute and delayed

Acute toxicity

Skin contact

Eyes Avoid contact with eyes, May cause slight irritation

Skin Avoid contact with skin

Prolonged skin contact may defat the skin and produce dermatitis

Inhalation No known effect

Do not ingest, May be harmful if swallowed Ingestion



Main symptoms Overexposure may cause:

Eye irritation Skin irritation

May damage fertility or the unborn child

Indication of immediate medical attention and special treatment needed

Protection of first-aiders No special protective equipment required

Notes to physician Treat symptomatically

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media Water spray, Foam, Carbon dioxide (CO₂), Use extinguishing agent suitable for type of

surrounding fire

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

Special hazards arising from the substance or mixture

No information available

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapors

Advice for fire-fighters

Wear self-contained breathing apparatus and protective suit

Other information

Flammability Not flammable Not flammable

ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Avoid contact with the skin and the eyes, Use personal protective equipment

Environmental precautions

Should not be released into the environment, Avoid runoff to waterways and sewers

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so, Dike to collect large liquid spills

Methods for cleaning up Soak up with inert absorbent material

Reference to other sections

For personal protection see section 8 See Section 13 for additional information

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice, Avoid contact with

skin and eyes, Ensure adequate ventilation, Handle and open container with care

Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Keep container tightly closed in a dry and well-ventilated place, Keep out of the reach of children, Handle with care

Incompatible products Alkali metals, Strong oxidizing agents, Peroxides



Specific end uses

Ink jet printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

Chemical Name	ACGIH TLV	OSHA PEL
Glycerol		TWA: 15 mg/m ³
·		TWA: 5 mg/m ³
Carbon black	TWA: 3 mg/m ³	TWA: 3.5 mg/m ³

Exposure controls

Engineering measures Ensure adequate ventilation, especially in confined areas

Individual protection measures, such as personal protective equipment (PPE)

Hand protection Protective gloves

Skin and body protection Respiratory protectionNone under normal use conditions
Use only with adequate ventilation.

Environmental Exposure Controls

Environmental Exposure

Controls

Do not allow material to contaminate ground water system

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

AppearanceOpaqueOdorSlight

Physical state Liquid Odor threshold No information available

Color Black pH 8 - 10

Flash point Not flammable

Melting / Freezing Point Not determined

Boiling point/range >100 °C / >212 °F

Softening point Not applicable

Evaporation rate No information available

Flammability Not flammable

Flammability Limits in Air No information available

Vapor pressureNo information availableVapor densityNo information availableSpecific gravityNo information available

Water solubility Soluble in water

Partition coefficient
Autoignition temperature

No information available
No information available

Decomposition temperature Not determined

Viscosity No information available

Explosive properties Not applicable Oxidizing properties Not applicable

Particle characteristics Not applicable



Other information

None

10. STABILITY AND REACTIVITY

Reactivity

No dangerous reaction known under conditions of normal use

Chemical stability

Stable under normal conditions.

Possibility of hazardous reactions

Hazardous reactions None under normal processing

Hazardous polymerization Hazardous polymerization does not occur

Conditions to avoid

Strong oxidizing agents, Extremes of temperature and direct sunlight

Incompatible Materials

Alkali metals, Strong oxidizing agents, Peroxides

Hazardous decomposition products

Undefined, but may include toxic oxides of carbon and nitrogen

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity

Product Information

No acute toxicity information is available for this product

Irritation May cause skin and eye irritation

Component Information

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
Glycerol	12600 mg/kg (Rat)	10 g/kg (Rabbit)	570 mg/m³ (Rat) 1 h
Carbon black	15400 mg/kg (Rat)	3 g/kg (Rabbit)	
2-Pyrrolidone	6500 mg/kg (Rat)	2000 mg/kg (Rabbit)	80 ppm (Rat) 8 h
1,2-Benzisothiazolin-3-one	1020 mg/kg (Rat)		

Chronic toxicity

Sensitization Not expected to be a sensitizer Neurological Effects No information available

Target organ effects None known

CMR Effects

Mutagenic effects Not mutagenic

Reproductive toxicity May damage fertility or the unborn child if swallowed

Carcinogenicity See "Other Information" in this section.

Chemical Name	IARC	
Carbon black	2B	

Other information

The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". The classification is based on studies evaluating pure, "free" carbon black. In the process of making this product, the small amount of carbon black is dispersed in a liquid and is not expressed as "free" carbon black. Therefore, this classification does not



apply to this product.

Other toxic effects

Aspiration Hazard No information available

11.2 Information on other hazards

Endocrine disrupting properties No information available

12. ECOLOGICAL INFORMATION

Toxicity

Acute Aquatic Toxicity
Chronic Aquatic Toxicity

On available data, substance is not harmful to aquatic life On available data, substance is not harmful to aquatic life

Component Information

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Glycerol		LC50 51 - 57 mL/L Oncorhynchus mykiss 96 h		EC50 > 500 mg/L 24 h
Carbon black				EC50 > 5600 mg/L 24 h
2-Pyrrolidone	250 mg/L EC50 72 h (Desmodesmus subspicatus) 84 mg/L EC50 96 h (Desmodesmus subspicatus)	LC50 4600 - 10000 mg/L Brachydanio rerio 96 h		LC50 = 3.4 mg/L 96 h

Persistence and degradability

No product level data available

Bioaccumulative potential

Bioaccumulation is unlikely

Mobility in soil

Soluble

Component Information

Chemical Name	log Pow			
Glycerol	-1.76			
2-Pyrrolidone	-0.71			
1,2-Benzisothiazolin-3-one	1.3			

Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT)

Endocrine disrupting properties

No information available

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste Disposal Methods Do not dispose of waste into sewer Dispose of in accordance with all applicable local and

national environmental laws and regulations

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or

disposal



California Waste Status

This product does not contain any substances listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

This material is not subject to regulation as a hazardous material for shipping

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

OSHA Regulatory Status

This material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Canada

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.

International Inventories

TSCA Complies DSL/NDSL Complies

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

	Chemical Name	CAS No.	Weight %	HAPS data	VOC Chemicals	Class 1 Ozone Depletors	Class 2 Ozone Depletors
Ι	Glycerol	56-81-5	20-40		Group II	•	•

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

	The product contains the rene mig. reposition of chemicals.			
Chemical Name		CAS No.	California Prop. 65	
	Carbon black	1333-86-4	Carcinogen	

U.S. State Right-to-Know Regulations

This product is subject to U.S. State Right-to-know regulations as noted below.

Chemical Name	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
Water			X		
Glycerol	X	X	X		
Carbon black	X	X	X	X	
2-Pyrrolidone	X		X		



16. OTHER INFORMATION

 Issuing Date
 2015-01-14

 Revision Date
 2020-04-07

Revision Note Drawing number changed Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage H319 - Causes serious eye irritation

H360 - May damage fertility or the unborn child if swallowed

H400 - Very toxic to aquatic life

Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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