

# Safety Data Sheet

SDS #: A-10095

## Green Dry Ink

Issuing Date 2016-11-01

Revision Date 2021-07-09

Version 2

**Active**

### 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**Product Identifier**

**Product Name**  
**Dry Ink** for **Xerox iGen5 Press**

**Part no.** 006R03158, 006R03161

**Color** Green  
**Pure substance/mixture** Mixture

**Relevant identified uses of the substance or mixture and uses advised against**

**Recommended Use** Xerographic printing

**Details of the supplier of the safety data sheet**

**Manufactured by** Xerox Corporation  
 Webster, NY 14580

**For further information, please contact**

**Contact person** Manager, Environment, Health, Safety & Sustainability  
**E-mail address** askxerox@xerox.com  
**Emergency telephone** Safety Information US: (800) 275-9376  
 Chemical Emergency only (Chemtrec) (800) 424-9300

**For the most current document** <https://safetysheets.business.xerox.com>

### 2. HAZARDS IDENTIFICATION

**Classification of the substance or mixture**

Carcinogenicity	Category 2
-----------------	------------

**Label elements**

**Symbol(s)**



**Signal Word** Warning

**Hazard Statements** H351 - Suspected of causing cancer if inhaled

**Precautionary Statements** P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection  
 P308 + P313 - IF exposed or concerned: Get medical advice/attention  
 P501 -Dispose of contents/container in accordance with local/regional/national/international regulation.

**Other hazards**

May form explosible dust-air mixture if dispersed  
 Not a PBT according to REACH Annex XIII

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixtures**

Chemical Name	CAS No.	Weight %	Classification (Reg. 1272/2008)	Hazard Statements
Polyester resin	39382-25-7	80-90	--	--
Green pigment	Proprietary	10-20	--	--
Amorphous silica	7631-86-9	<10	--	--
Titanium dioxide	13463-67-7	<2	Carc 2	H351

"--" indicates no classification or hazard statements apply.

Full text of H- statements: see section 16

**4. FIRST AID MEASURES**

**Description of first-aid measures**

**General advice** For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.  
**Eye contact** Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes  
**Skin contact** Wash skin with soap and water  
**Inhalation** Move to fresh air  
**Ingestion** Rinse mouth with water and afterwards drink plenty of water or milk

**Most important symptoms and effects, both acute and delayed**

**Acute toxicity**  
**Eyes** No known effect  
**Skin** No known effect  
**Inhalation** No known effect  
**Ingestion** No known effect

**Aggravated Medical Conditions** None under normal use conditions

**Indication of immediate medical attention and special treatment needed**

**Protection of first-aiders** No special protective equipment required  
**Notes to physician** Treat symptomatically

**5. FIRE-FIGHTING MEASURES**

**Extinguishing media**

**Suitable extinguishing media** Use water spray or fog; do not use straight streams, Foam  
**Unsuitable extinguishing media** Do not use a solid water stream as it may scatter and spread fire

**Special hazards arising from the substance or mixture**

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion

hazard

**Hazardous combustion products**

Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

**Advice for fire-fighters**

In the event of fire and/or explosion do not breathe fumes. Wear fire/flammable resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

Wear self-contained breathing apparatus and protective suit

**Other information**

**Flammability** Not flammable. Will not readily ignite.  
**Flash point** Not applicable

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

Use personal protective equipment, Avoid breathing dust

**Environmental precautions**

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent dust cloud  
**Methods for cleaning up** Use an electrically protected vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner, making it difficult to remove

**Reference to other sections**

See section 12 for additional ecological information  
 See Section 13 for additional information

7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice, Avoid dust formation in confined areas, Prevent dust cloud

**Hygiene measures** None under normal use conditions

**Conditions for safe storage, including any incompatibilities**

**Technical measures and storage conditions**

Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

**Incompatible products** None

**Specific end uses**

Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Limits**  
**Xerox Exposure Limit** 2.5 mg/m<sup>3</sup> (total dust)  
**Xerox Exposure Limit** 0.4 mg/m<sup>3</sup> (respirable dust)

Chemical Name	ACGIH TLV	OSHA PEL
Green pigment	TWA: 1 mg/m <sup>3</sup>	
Titanium dioxide	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup>

**Exposure controls**

**Engineering measures** Ensure adequate ventilation, especially in confined areas

**Individual protection measures, such as personal protective equipment (PPE)**

**Eye/Face protection** None under normal use conditions  
**Hand protection** None under normal use conditions  
**Skin and body protection** None under normal use conditions  
**Respiratory protection** No protective equipment is needed under normal use conditions.  
**Thermal hazards** None under normal processing

**Environmental Exposure Controls**

**Environmental Exposure Controls** Keep out of drains, sewers, ditches and waterways

**9. PHYSICAL AND CHEMICAL PROPERTIES**

**Information on basic physical and chemical properties**

<b>Appearance</b>	Powder	<b>Odor</b>	Faint
<b>Physical state</b>	Solid	<b>Odor threshold</b>	Not applicable
<b>Color</b>	Green	<b>pH</b>	Not applicable

**Flash point** Not applicable  
**Melting / Freezing Point** Not applicable  
**Boiling point/range** Not applicable  
**Softening point** 49-60 °C / 120-140 °F  
**Evaporation rate** Not applicable  
**Flammability** Not flammable. Will not readily ignite.  
**Flammability Limits in Air** Not applicable

**Vapor pressure** Not applicable  
**Vapor density** Not applicable  
**Specific gravity** ~ 1  
**Water solubility** Negligible  
**Partition coefficient** Not applicable  
**Autoignition temperature** Not applicable  
**Decomposition temperature** Not determined  
**Viscosity** Not applicable  
**Explosive properties** Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard  
**Oxidizing properties** Not applicable

**Other information**

None

**10. STABILITY AND REACTIVITY**

**Reactivity**

No dangerous reaction known under conditions of normal use

**Chemical stability**

Stable under normal conditions.

**Possibility of hazardous reactions**

**Hazardous reactions** None under normal processing  
**Hazardous polymerization** Hazardous polymerization does not occur

**Conditions to avoid**

Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

**Incompatible Materials**

None

**Hazardous decomposition products**

None under normal use

11. TOXICOLOGICAL INFORMATION

**Information on toxicological effects**

**Acute toxicity**

**Product Information**

**Irritation** No skin irritation, No eye irritation  
**Oral LD50** > 5 g/kg (rat)  
**Dermal LD50** > 5 g/kg (rabbit)  
**LC50 Inhalation** > 5 mg/L (rat, 4 hr)

**Component Information**

Chemical Name	Oral LD50	Dermal LD50	LC50 Inhalation
Amorphous silica	>5000 mg/kg ( Rat )	>2000 mg/kg ( Rabbit )	>2.2 mg/L ( Rat ) 1 h
Titanium dioxide	10000 mg/kg ( Rat )		

**Chronic toxicity**

**Sensitization** Not expected to be a sensitizer  
**Neurological Effects** No information available  
**Target organ effects** None known

**CMR Effects**

**Mutagenic effects** No information available  
**Reproductive toxicity** No information available  
**Carcinogenicity** See "Other Information" in this section.

Chemical Name	IARC
Titanium dioxide	2B

**Other information**

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO<sub>2</sub> particles of respirable size. Epidemiological studies do not suggest a carcinogenic effect in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

**Other toxic effects**

**Aspiration Hazard** Not applicable  
**Other adverse effects** None known

**Information on other hazards**

**Endocrine disrupting properties** This product does not contain any known or suspected endocrine disruptors

12. ECOLOGICAL INFORMATION

**Toxicity**

**Acute Aquatic Toxicity** On available data, substance is not harmful to aquatic life  
**Chronic Aquatic Toxicity** On available data, substance is not harmful to aquatic life

**Component Information**

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Amorphous silica	440 mg/L EC50 72 h (Pseudokirchneriella subcapitata)	LC50= 5000 mg/L Brachydanio rerio 96 h		EC50 = 7600 mg/L 48 h

**Persistence and degradability**

Not readily biodegradable

**Bioaccumulative potential**

Bioaccumulation is unlikely

**Mobility in soil**

Insoluble in water

**Results of PBT and vPvB assessment**

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT)

**Endocrine disrupting properties**

Presents little or no hazard to the environment

**Other adverse effects**

No information available

13. DISPOSAL CONSIDERATIONS

**Waste treatment methods**

**Waste Disposal Methods** Dispose of contents/container in accordance with local regulation

**Waste from Residues/Unused Products** Dispose of in accordance with local regulations

**Contaminated packaging** Dispose of in accordance with local regulations

**Other information** Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

14. TRANSPORT INFORMATION

This material is not subject to regulation as a hazardous material for shipping

15. REGULATORY INFORMATION

**Safety, health and environmental regulations/legislation specific for the substance or mixture**



**Revision Note**

Update to Format

**Full text of H-Statements referred to under sections 2 and 3**

H351 - Suspected of causing cancer if inhaled

**Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

end