

# Safety Data Sheet

SDS # : B-2028

## Imaging Unit - Black, Cyan, Magenta, Yellow

Issuing Date 2007-08-22

Revision Date 2022-10-25

Version 3

Active

### 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

#### Product Identifier

#### Product Name

Imaging Unit for Phaser 6125, Phaser 6128 MFP, Phaser 6130, Phaser 6140, Phaser 6500, WorkCentre 6505

Part no. 675K69240, 675K69244

Pure substance/mixture Mixture

#### Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Xerographic printing

#### Details of the supplier of the safety data sheet

Manufactured by Xerox Corporation  
Webster, NY 14580

#### For further information, please contact

Contact person Manager, Environment, Health, Safety & Sustainability  
E-mail address askxerox@xerox.com  
Emergency telephone Safety Information US: (800) 275-9376  
Chemical Emergency only (Chemtrec) (800) 424-9300  
(703) 527-3887 (collect outside the US or Canada)

For the most current document <https://safetydatasheets.business.xerox.com>

### 2. HAZARDS IDENTIFICATION

#### Classification of the substance or mixture

This product contains no hazardous ingredients that meet the threshold for classification of the mixture.

#### Customer use / Cartridges and sealed bottles

#### OSHA Hazard Classification

This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

### Label elements

<b>Signal Word</b>	None
<b>Hazard Statements</b>	None required
<b>Precautionary Statements</b>	None required

### Other hazards

Not a PBT according to REACH Annex XIII

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

### Mixtures

Chemical Name	CAS No.	Weight %	Classification (Reg. 1272/2008)	Hazard Statements
Ceramic materials	66402-68-4	>90	--	--
Polymer	292629-36-8	>10	--	--
Carbon Black	1333-86-4	0-5	--	--
Yellow Pigment	6358-31-2	0-5	--	--
Cyan Pigment	147-14-8	0-5	--	--
Magenta Pigment	980-26-7	0-5	--	--

"--" indicates no classification or hazard statements apply.

## 4. FIRST AID MEASURES

### Description of first-aid measures

<b>General advice</b>	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.
<b>Eye contact</b>	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
<b>Skin contact</b>	Wash skin with soap and water
<b>Inhalation</b>	Move to fresh air
<b>Ingestion</b>	Rinse mouth with water and afterwards drink plenty of water or milk

### Most important symptoms and effects, both acute and delayed

#### Acute toxicity

<b>Eyes</b>	No known effect
<b>Skin</b>	No known effect
<b>Inhalation</b>	No known effect
<b>Ingestion</b>	No known effect

<b>Chronic toxicity</b>	No known effects under normal use conditions
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<b>Main symptoms</b>	<b>Overexposure may cause:</b> mild respiratory irritation similar to nuisance dust.
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<b>Aggravated Medical Conditions</b>	None under normal use conditions
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### Indication of immediate medical attention and special treatment needed

<b>Protection of first-aiders</b>	No special protective equipment required
<b>Notes to physician</b>	Treat symptomatically

## 5. FIRE-FIGHTING MEASURES

**Extinguishing media**

**Suitable extinguishing media** Use water spray or fog; do not use straight streams, Foam

**Unsuitable extinguishing media** Do not use a solid water stream as it may scatter and spread fire

**Special hazards arising from the substance or mixture**

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

**Hazardous combustion products**

Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

**Advice for fire-fighters**

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

Wear self-contained breathing apparatus and protective suit

**Other information**

**Flammability** Not flammable. Will not readily ignite.

**Flash point** Not applicable

6. ACCIDENTAL RELEASE MEASURES
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**Personal precautions, protective equipment and emergency procedures**

Avoid breathing dust

**Environmental precautions**

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent dust cloud

**Methods for cleaning up** Use an electrically protected vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner, making it difficult to remove

**Reference to other sections**

See section 12 for additional ecological information

See Section 13 for additional information

7. HANDLING AND STORAGE
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**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

**Hygiene measures** None under normal use conditions

**Conditions for safe storage, including any incompatibilities**

**Technical measures and storage conditions**

Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

**Incompatible products** None

**Specific end uses**

Xerographic printing

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

#### Exposure Limits

ACGIH TLV TWA	10 mg/m <sup>3</sup> (inhalable particles)
ACGIH TLV TWA	3 mg/m <sup>3</sup> (respirable dust)
OSHA PEL TWA	15 mg/m <sup>3</sup> (total dust)
OSHA PEL TWA	5 mg/m <sup>3</sup> (respirable dust)
Xerox Exposure Limit	2.5 mg/m <sup>3</sup> (total dust)
Xerox Exposure Limit	0.4 mg/m <sup>3</sup> (respirable dust)

### Component Information

Chemical Name	ACGIH TLV	OSHA PEL
Ceramic materials	TWA: 5 mg/m <sup>3</sup> TWA: 0.02 mg/m <sup>3</sup> TWA: 0.1 mg/m <sup>3</sup>	Ceiling: 5 mg/m <sup>3</sup>
Carbon Black	TWA: 3 mg/m <sup>3</sup>	TWA: 3.5 mg/m <sup>3</sup>
Cyan Pigment	TWA: 1 mg/m <sup>3</sup>	

### Exposure controls

Engineering measures	None under normal use conditions
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### Individual protection measures, such as personal protective equipment (PPE)

Eye/Face protection	No special protective equipment required
Hand protection	No special protective equipment required
Skin and body protection	No special protective equipment required
Respiratory protection	No special protective equipment required.
Thermal hazards	None under normal processing

### Environmental Exposure Controls

Environmental Exposure Controls	Keep out of drains, sewers, ditches and waterways
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## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance	Powder	Odor	Faint
Physical state	Solid	Odor threshold	Not applicable
Color	No information available	pH	Not applicable

Flash point Not applicable

Melting / Freezing Point Not applicable

Boiling point/range Not applicable

Softening point Not applicable

Evaporation rate Not applicable

Flammability Not flammable. Will not readily ignite.

Flammability Limits in Air Not applicable

Vapor pressure Not applicable

Vapor density Not applicable

Specific gravity 4 - 5

Water solubility Negligible

Partition coefficient Not applicable

Autoignition temperature Not applicable

Decomposition temperature Not determined

<b>Viscosity</b>	Not applicable
<b>Explosive properties</b>	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard
<b>Oxidizing properties</b>	Not applicable

**Other information**  
None

## 10. STABILITY AND REACTIVITY

**Reactivity**  
No dangerous reaction known under conditions of normal use

**Chemical stability**  
Stable under normal conditions.

**Possibility of hazardous reactions**  
**Hazardous reactions** None under normal processing  
**Hazardous polymerization** Hazardous polymerization does not occur

**Conditions to avoid**  
Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

**Incompatible Materials**  
None

**Hazardous decomposition products**  
None under normal use

## 11. TOXICOLOGICAL INFORMATION

*The toxicity data noted below is based on the test results of similar reprographic materials.*

**Information on toxicological effects**

**Acute toxicity**

**Product Information**

<b>Irritation</b>	No skin irritation, No eye irritation
<b>Oral LD50</b>	> 5 g/kg (rat)
<b>Dermal LD50</b>	> 5 g/kg (rabbit)
<b>LC50 Inhalation</b>	> 5 mg/L (rat, 4 hr)

**Component Information**

Chemical Name	LC50 Inhalation	Dermal LD50	Oral LD50
Carbon Black		3 g/kg ( Rabbit )	15400 mg/kg ( Rat )
Cyan Pigment			10000 mg/kg ( Rat )
Magenta Pigment		3 g/kg ( Rabbit )	23 g/kg ( Rat )

**Chronic toxicity**

<b>Sensitization</b>	No sensitization responses were observed
<b>Neurological Effects</b>	No information available
<b>Target organ effects</b>	None known

**CMR Effects**

<b>Mutagenic effects</b>	Not mutagenic in AMES Test
<b>Reproductive toxicity</b>	This product does not contain any known or suspected reproductive hazards
<b>Carcinogenicity</b>	See "Other Information" in this section.

Chemical Name	NTP	IARC
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Carbon Black		2B
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#### Other information

The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.

#### Other toxic effects

**Aspiration Hazard** Not applicable  
**Other adverse effects** None known

#### Information on other hazards

**Endocrine disrupting properties** This product does not contain any known or suspected endocrine disruptors

### 12. ECOLOGICAL INFORMATION

#### Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

#### Component Information

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Carbon Black				EC50 > 5600 mg/L 24 h

#### Persistence and degradability

Not readily biodegradable

#### Bioaccumulative potential

Bioaccumulation is unlikely

#### Mobility in soil

Insoluble in water

#### Component Information

Chemical Name	log Pow
Cyan Pigment	6.6

#### Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating nor toxic (PBT)

#### Endocrine disrupting properties

This product does not contain any known or suspected endocrine disruptors

#### Other adverse effects

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

### 13. DISPOSAL CONSIDERATIONS

#### Waste treatment methods

**Waste Disposal Methods** Can be landfilled or incinerated, when in compliance with local regulations. If incineration is to be carried out, care must be exercised to prevent dust clouds forming.

**Contaminated packaging** No special precautions are needed in handling this material

**Other information**

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

**14. TRANSPORT INFORMATION**

This material is not subject to regulation as a hazardous material for shipping

**15. REGULATORY INFORMATION**

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

**OSHA Regulatory Status**

This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

**Canada**

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies

**U.S. Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**Clean Water Act**

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

**US State Regulations**

**California Proposition 65**

Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

Chemical Name	CAS No.	California Prop. 65
Carbon Black	1333-86-4	Carcinogen

**U.S. State Right-to-Know Regulations**

This product does not contain any substances regulated by state right-to-know regulations.

**16. OTHER INFORMATION**

**Issuing Date** 2007-08-22  
**Revision Date** 2022-10-25  
**Revision Note** (M)SDS sections updated:, 3, 16  
**Disclaimer**

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

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