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SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006 as amended

SDS # : P-01	Dry Ink - Black
Issuing Date 1999-10-28	Revision Date 2022-06-29 Version
1. IDENTIFICATION OF T	HE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING
1.1 Product Identifier	
Product Name Part no.	Dry Ink for DocuColor 12, Document Centre ColorSeries 50, DocuColor 2045, DocuColor 2060, DocuColor 5252 Digital Color Press, DocuColor 5000 Digital Press, DocuColor 5000AP Digital Press, DocuColor 7000 Digital Press, DocuColo 7000AP Digital Press, DocuColor 8000 Digital Press, DocuColor 8000AP Digital Press, DocuColor 6060 006R00945, 006R00975, 006R01049, 006R01247, 006R01251, 006R90280, 006R90289, 006R90346, 006R01199, 006R01567
Colour	Black
1.2 Relevant identified use	s of the substance or mixture and uses advised against
Recommended Use	Xerographic printing
1.3 Details of the supplier	f the safety data sheet
Sand Uxbri	ig 4 ge Business Park rson Road
For further information, ple Contact person Phone E-mail address	Ise contact Manager, Environment, Health, Safety & Sustainability ++44 (0)1707 353434 ehs-europe@xerox.com
For the most current docur	
1.4 Emergency telephone	umber
Not applicable	
2. HAZARDS IDENTIFICA	TION
2.1 Classification of the su	

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

2.2 Label elements

None

2.3 Other hazards

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Not a PBT according to REACH Annex XIII May form explosible dust-air mixture if dispersed

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Chemical Name	Weight %	CAS No.	EC-No	Classification (Reg. 1272/2008)	Hazard Statements	REACH Registration Number
Polyester resin	75-85	122970-65-4	Not listed			
Ceramic materials	10-20	66402-68-4	266-340-9			
Carbon black	1-5	1333-86-4	215-609-9			01-2119384822-32-0065
Amorphous silica	<1	7631-86-9	231-545-4			
Titanium dioxide	<1	13463-67-7	236-675-5	Carc (Inhal) 2	H351	

Full text of H- statements: see section 16

Note

"--" indicates no classification or hazard statements apply.

Components marked as "Not Listed" are exempt from registration.

Where no REACH registration number is listed, it is considered confidential to the Only Representative.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice	For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
Skin contact	Wash skin with soap and water
Inhalation	Move to fresh air
Ingestion	Rinse mouth with water and afterwards drink plenty of water or milk

4.2 Most important symptoms and effects, both acute and delayed

Acute toxicity	
Eyes	No known effect
Skin	No known effect
Inhalation	No known effect
Ingestion	No known effect
Chronic effects	
Chronic toxicity	No known effects under normal use conditions
Main symptoms	Overexposure may cause:
	mild respiratory irritation similar to nuisance dust.

4.3 Indication of immediate medical attention and special treatment needed

Protection of first-aiders	No special protective equipment required
Notes to physician	Treat symptomatically

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5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous combustion products Hazardous decomposition products due to incomplete combustion. Carbon oxides Nitrogen oxides (NOx)

5.3 Advice for fire-fighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins. Wear self-contained breathing apparatus and protective suit.

Other information

Flammability	Not flammable	
Flash point	Not applicable	

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust

6.2 Environmental precautions

Keep out of waterways

6.3 Methods and material for containment and cleaning up

Methods for containment	Prevent dust cloud
Methods for cleaning up	Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses
	the toner making it difficult to remove

6.4 Reference to other sections

See section 12 for additional ecological information See Section 13 for additional information

7. HANDLING AND STORAGE

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7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

Hygiene measures None under normal use conditions

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

7.3 Specific end uses

Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Xerox Exposure Limit	2.5 mg/m ³ (total dust)
Xerox Exposure Limit	0.4 mg/m ³ (respirable dust)

8.2 Exposure controls

Engineering measures

Personal protective equipment

Eye/face protection	No special protective equipment required
Hand protection	No special protective equipment required
Skin and body protection	No special protective equipment required
Respiratory protection	No special protective equipment required
Thermal hazards	None under normal processing

Environmental Exposure Controls Environmental Exposure Controls

Keep out of drains, sewers, ditches and waterways

None under normal use conditions

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance Physical state Colour	Powder Solid Black	Odour Odour threshold pH	Faint Not applicable Not applicable
Flash point	Not applicable		
Melting / Freezing Point Boiling point/boiling rang Softening point	Not applicable Not applicable 49-60 °C	/ 120-140 °F	
Evaporation rate	Not applicable		

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Flammability	Not flammable		
Flammability Limits in Air	Not applicable		
Explosive Limits	No data available		
Vapour pressure	Not applicable		
Vapour density	Not applicable		
Specific gravity	1-2		
Water solubility	Negligible		
Partition coefficient	Not applicable		
Autoignition temperature	Not applicable		
Decomposition temperature	Not determined		
Viscosity	Not applicable		
Explosive properties	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard		
Oxidising properties	Not applicable		
9.2 Other information			

None

10. STABILITY AND REACTIVITY

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under normal conditions

10.3 Possibility of hazardous reactions

Hazardous reactions	None under normal processing
Hazardous polymerisation	Hazardous polymerisation does not occur

10.4 Conditions to avoid

Prevent dust cloud, Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

10.5 Incompatible Materials

None

10.6 Hazardous decomposition products

None under normal use

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

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11.1 Information on toxicological effects

Acute toxicity Product Information Irritation Oral LD50 Dermal LD50 LC50 Inhalation	No skin irritation, No eye irritation > 5 g/kg (rat) > 5 g/kg (rabbit) > 5 mg/L (rat, 4 hr)
Chronic toxicity Product Information Chronic effects Carcinogenicity Other information	No known effects under normal use conditions See "Other Information" in this section. The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xeroxhas performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively. The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO2 particles of respirable size. Epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the
Other toxic effects Product Information Sensitisation Mutagenic effects Reproductive toxicity	surface of the toner. No sensitisation responses were observed Not mutagenic in AMES Test This product does not contain any known or suspected reproductive hazards
Target organ effects Other adverse effects Aspiration Hazard	None known None known Not applicable

11.2 Information on other hazards

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors

12. ECOLOGICAL INFORMATION

12.1 Toxicity

On available data, the mixture / preparation is not harmful to aquatic life

12.2 Persistence and degradability

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Not readily biodegradable

12.3 Bioaccumulative potential

Bioaccumulation is unlikely

12.4 Mobility in soil

Insoluble in water

12.5 Results of PBT and vPvB assessment

Not a PBT according to REACH Annex XIII

12.6 Endocrine disrupting properties

This product does not contain any known or suspected endocrine disruptors

12.7 Other adverse effects

Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

13. DISPOSAL CONSIDERATIONS	
13.1 Waste treatment methods	
Waste Disposal Method	Can be landfilled or incinerated, when in compliance with local regulations If incineration is to be carried out, care must be exercised to prevent dust clouds forming.
EWC Waste Disposal No.	08 03 18
Other information	Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

14. TRANSPORT INFORMATION

14.1 UN/ID No

Not regulated

14.2 Proper shipping name

Not regulated

14.3 Transport hazard class(es)

Not classified

14.4 Packing Group



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Not applicable

14.5 Environmental hazards

Presents little or no hazard to the environment

14.6 Special precautions for users

No special precautions are needed in handling this material

14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code

Not applicable

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

15.2 Chemical Safety Assessment

A chemical safety assessment according to regulation (EC) No. 1907/2006 is not required

16. OTHER INFORMATION

Issuing Date1999-10-28Revision Date2022-06-29Revision Note(M)SDS sections updated, 3Full text of H-Statements referred to under sections 2 and 3H351 - Suspected of causing cancer if inhaled

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.