SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
Preparation of safety data sheets for hazardous chemicals Code of Practice June 2023

SDS # : P-70024 **Replenisher Cyan, Magenta, yellow, Black**

Issuing Date 09-Oct-2019 **Revision date** 02-Dec-2025 **Revision Number** 1

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name **Replenisher** for AltaLink C8130, AltaLink C8135, AltaLink C8145, AltaLink C8155, AltaLink C8170, AltaLink C8230, AltaLink C8235, AltaLink C8245, AltaLink C8255, AltaLink C8270, AltaLink EC8136, AltaLink EC8156

Part no. 006R01742, 006R01743, 006R01744, 006R01745, 006R01746, 006R01747, 006R01748, 006R01749, 006R01754, 006R01755, 006R01756, 006R01757, 006R01758, 006R01759, 006R01760, 006R01761, 006R04957, 006R04958, 006R04959, 006R04960, 497K25850

Other means of identification

Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended use Xerographic printing

Uses advised against No information available

Details of manufacturer or importer

Supplier
Lexmark International (Australia) Pty Limited
Building B, Suite 2, Level 4
11 Talavera Road
Macquarie Park
NSW 2113

For further information, please contact

Contact Point Manager, Environment, Health, Safety & Sustainability

E-mail address sds@lexmark.com
austinfo@lexmark.com

For the most current document https://www.lexmark.com/en_us/supplies-and-parts/printer-supplies-finder/material-safety-data-sheets.html

Emergency telephone number

Emergency telephone number Australian Poisons Information Centre's 24-hour phone 13 11 26

Section 2: Hazard(s) identification

Classification of the substance or mixture

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS). Not classified.

Label elements

Hazard statements
No hazard statements required.

Other hazards which do not result in classification
May form explosible dust-air mixture if dispersed.

Section 3: Composition/information on ingredients

Chemical name	CAS No.	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Polyester Resin	Proprietary	<90	--
Parafin Wax	8002-74-2	<10	--
Yellow pigment	Proprietary	0-10	--
Carbon black { Nipex35}	1333-86-4	0-10	--
Magenta pigment	Proprietary	0-10	--
Copper phthalocyanine	147-14-8	0-10	--
Silica (Surface Treated)	68909-20-6	<2	STOT RE 2 (H373)
Titanium dioxide	13463-67-7	<1	--
Zinc stearate	557-05-1	<0.05	--
Strontium titanium oxide	12060-59-2	<0.05	--
Non-hazardous ingredients	Proprietary		Balance

Note
Full text of H- statements: see section 16
"--" indicates no classification or hazard statements apply.

Section 4: First aid measures

Description of first aid measures

General advice For external use only. Get medical attention if irritation or other symptoms occur. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air.

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.

Skin contact Wash skin with soap and water.

Ingestion Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms	Dust irritates eyes and air passages.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable extinguishing equipment	Use water spray or fog; do not use straight streams.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical

Specific hazards arising from the chemical	Fine dust dispersed in air may ignite.
Hazardous combustion products	Hazardous decomposition products due to incomplete combustion. Carbon oxides. Nitrogen oxides (NOx).

Special protective actions for firefighters

Special protective equipment and precautions for fire-fighters	In case of fire: Wear self-contained breathing apparatus. Use personal protective equipment.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Avoid generation of dust. Ensure adequate ventilation.
For emergency responders	Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions	See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so. Prevent dust cloud.
Methods for cleaning up	Take up mechanically, placing in appropriate containers for disposal.

Precautions to prevent secondary hazards

Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.
Reference to other sections	See section 8 for more information. See section 13 for more information.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Avoid generation of dust. Ensure adequate ventilation.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Incompatible materials None known based on information supplied.

Section 8: Exposure controls and personal protection

Control Parameters

Exposure Limits

Chemical name	Australia	New Zealand	ACGIH TLV
Parafin Wax	TWA: 2 mg/m³	TWA: 2 mg/m³	TWA: 2 mg/m³ fume
Carbon black { Nipex35}	TWA: 3 mg/m³	TWA: 3 mg/m³	TWA: 3 mg/m³ inhalable particulate matter
Copper phthalocyanine	-	-	TWA: 1 mg/m³ Cu dust and mist
Titanium dioxide	TWA: 10 mg/m³	TWA: 2.5 mg/m³ TWA: 0.2 mg/m³	TWA: 0.2 mg/m³ nanoscale respirable particulate matter TWA: 2.5 mg/m³ finescale respirable particulate matter
Zinc stearate	TWA: 10 mg/m³	TWA: 10 mg/m³	TWA: 10 mg/m³ inhalable particulate matter TWA: 3 mg/m³ respirable particulate matter

Chemical name	European Union	United Kingdom	Germany DFG
Parafin Wax	-	TWA: 2 mg/m³ STEL: 6 mg/m³	-
Carbon black { Nipex35}	-	TWA: 3.5 mg/m³ STEL: 7 mg/m³	-
Copper phthalocyanine	-	TWA: 1 mg/m³ STEL: 2 mg/m³	-
Titanium dioxide	-	TWA: 10 mg/m³ TWA: 4 mg/m³ STEL: 30 mg/m³ STEL: 12 mg/m³	TWA: 0.3 mg/m³ Peak: 2.4 mg/m³
Zinc stearate	-	TWA: 10 mg/m³ TWA: 4 mg/m³ STEL: 20 mg/m³ STEL: 12 mg/m³	-

Note See section 16 for terms and abbreviations.

Biological occupational exposure limits This product, as supplied, contains materials that do not have reportable biological exposure limits or are not subject to the reporting requirements of the local jurisdiction.

Appropriate engineering controls

Engineering controls None under normal use conditions.

Individual protection measures, such as personal protective equipment

Eye/face protection	No special protective equipment required.
Skin and body protection	No special protective equipment required.
Hand protection	No special protective equipment required.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
Environmental exposure controls	Do not allow into any sewer, on the ground or into any body of water.
Thermal hazards	None under normal processing.

Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Powder
Physical state	Solid
Colour	Cyan, Magenta, yellow, Black
Odour	Faint
Odour threshold	Not applicable

Property	**Values**	**Remarks • Method**
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flammability	Not flammable. Will not readily ignite. Not ignitable	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	No data available	None known
Auto-ignition temperature	No data available	None known
Decomposition temperature		None known
SADT (°C)	No data available	None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Water solubility	negligible	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	not applicable	None known
Relative density	1-2	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapour density	not applicable	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

Other information

VOC content	None
Softening point	49 - 60 °C / 120 - 140 °F

Information with regard to physical hazard classes

Explosive properties	Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Section 10: Stability and reactivity

Reactivity

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Hazardous polymerisation Hazardous polymerisation does not occur.

Conditions to avoid

Conditions to avoid Generation/formation of dust.

Incompatible materials

Incompatible materials None known based on information supplied.

Hazardous decomposition products

Hazardous decomposition products None under normal use.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information

Inhalation No known effects under normal use conditions.

Eye contact No hazard from product as supplied.

Skin contact No hazard from product as supplied.

Ingestion No hazard from product as supplied.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms None known.

Acute toxicity Based on available data, the classification criteria are not met.

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Parafin Wax	> 5000 mg/kg (Rat)	> 3600 mg/kg (Rabbit)	-
Carbon black { Nipex35}	> 10000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 4.6 mg/m^3 (Rat) 4 h
Copper phthalocyanine	> 6400 mg/kg (Rat)	> 5000 mg/kg (Rat)	-
Titanium dioxide	> 2000 mg/kg (Rat)	-	> 5.09 mg/L (Rat) 4 h
Zinc stearate	> 2000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 200 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". However, We have concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. We have performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.
The IARC (International Agency for Research on Cancer) has listed titanium dioxide as “possibly carcinogenic to humans”. However, we have concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO_2 particles of respirable size. Epidemiological studies do not suggest a carcinogenic effect in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner. Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Carbon black { Nipex35}	-	-	Group 2B - Possibly carcinogenic to humans
Titanium dioxide	-	Carc. 2	Group 2B - Possibly carcinogenic to humans

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects None known.

Section 12: Ecological information

Ecotoxicity Not considered to be harmful to aquatic life.

Aquatic ecotoxicity Based on available data, the classification criteria are not met.

Terrestrial ecotoxicity Based on available data, the classification criteria are not met.

Persistence and degradability Not readily biodegradable.

Bioaccumulative potential

Chemical name	Partition coefficient	Bioconcentration factor (BCF)	Trophic magnification factor (TMF)
Copper phthalocyanine	6.6	11	-
Zinc stearate	4.64	-	-

Mobility in soil The product is insoluble and floats on water.

Other adverse effects No information available.

Endocrine disrupting properties This product does not contain any known or suspected endocrine disruptors.

Section 13: Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not re-use empty containers.

Other information Although toner is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways. Do Not Pour Product Down the Drain; Do Not Rinse the Container Before Disposal.

See section 8 for more information

Section 14: Transport information

Note: This material is not subject to regulation as a hazardous material for shipping

ADG Not regulated

IATA Not regulated

IMDG Not regulated

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

See section 8 for national exposure control parameters

Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)
Classified as a scheduled poison according to the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP)

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Ceramic materials	Present	-
Yellow pigment	Present	-
Copper phthalocyanine	Present	-
Zinc stearate	Present	-
Dodecylbenzene sulfonic acid, sodium salt	Present	-

Illicit Drug Precursors/Reagents
This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

National pollutant inventory
Subject to reporting requirement

Chemical name	National pollutant inventory
Copper phthalocyanine	10 tonne/yr Threshold category 1 2000 tonne/yr Threshold category 2b 60000 MWH Threshold category 2b 20 MW Threshold category 2b
Zinc stearate	10 tonne/yr Threshold category 1

International Inventories

AIIC	Complies.
NZIoC	Complies.
TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Complies.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.

TCSI Contact supplier for inventory compliance status.

Legend:
AIIC - Australian Inventory of Industrial ChemicalsI
NZIoC - New Zealand Inventory of Chemicals
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
TCSI - Taiwan Chemical Substance Inventory

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Any other relevant information

Full text of H-Statements referred to under section 3
H373 - May cause damage to organs through prolonged or repeated exposure

Revision date 02-Dec-2025

Revision Note Part number(s) 006R04957, 58, 59, 60 and 497K25850 added
Model(s) AltaLink EC8136, AltaLink EC8156 added

Key or legend to abbreviations and acronyms used in the safety data sheet
List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk

ICAO	International Civil Aviation Organisation
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organisation for Standardisation
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MAK	Maximum Concentration at the Workplace
MARPOL	International Convention for the Prevention of Pollution from Ships
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NZIoC	New Zealand Inventory of Chemicals
OECD	Organisation for Economic Cooperation and Development
OEL	Occupational exposure limits
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitiser
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitiser
RS	Respiratory Sensitiser
S	Sensitiser
poS	Sensitiser - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database

European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
Australian Industrial Chemicals Introduction Scheme (AICIS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet