SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200) and Canada Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), as amended

SDS # : F-60063

Liquid Ink Yellow

Issuing Date 24-Jun-2025 **Revision date** 01-May-2026 **Revision Number** 4

1. Identification

Product identifier

Product Name

Liquid Ink for Xerox® IJP900 Inkjet Press

Part no. 008R13355, 008R08169
Other means of identification

Color Yellow
Pure substance/mixture Mixture
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended use Ink jet printing

Restrictions on use No information available.

Details of the supplier of the safety data sheet

Supplier Address
Xerox Corporation
800 Phillips Rd
Webster, NY 14580

Xerox Canada Ltd
2 Sheppard Ave. East, Suite 1200
Toronto, Ontario M2N 5Y7

Emergency telephone number

Initial supplier phone number 1-800-275-9376 (U.S. & Canada)

Emergency Telephone Safety Information US: (800) 275-9376
Chemical Emergency only (Chemtrec) (800) 424-9300

E-mail address askxerox@xerox.com

For the most current document https://safetysheets.business.xerox.com

2. Hazard(s) identification

Classification

Serious eye damage/eye irritation	Category 2

Label elements
Warning

Hazard statements
Causes serious eye irritation.

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling.
Wear eye and face protection.
Precautionary Statements - Response

Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice and attention.

Other information
Causes mild skin irritation.

Special Note Contains a chemical that can cause an allergic reaction in susceptible people

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	GHS Classification
Water	7732-18-5	40-50	-
Polyhydric alcohol	Trade secret	25-30	Eye Irrit. 2 (H319)
Triethylene glycol, monobutyl ether	143-22-6	5-15	Eye Dam. 1 (C ≥ 30 %) (H318) Eye Irrit. 2 (20 % ≤ C < 30 %) (H319)
Yellow Pigment	Trade secret	5-10	-
Glycerin	56-81-5	4-8	-
2-Pyrrolidone	616-45-5	<2	Eye Irrit 2 (C ≥ 10 %) (H319) Repro Tox 1B (C ≥ 3 %) (H360)
Acrylate - based copolymer	Trade secret	1-2	-
1,2-Benzisothiazolin-3-one	2634-33-5	<0.036	Acute Tox. 2/inhal.(ATE = 0.21 mg/L, dusts or mists) (H330)

			Acute Tox. 4/oral (ATE = 450 mg/kg bw) (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1A (C ≥ 0.036 %) (H317) Aquatic Acute 1 (M = 1) (H400) Aquatic Chronic 1 (M = 1) (H410)
2-methyl-2H-isothiazol-3-one	2682-20-4	<0.0015	Acute Tox. 3 (oral) (H301) Acute Tox. 3 (dermal) (H311) Acute Tox. 2 (inhalation) (H330) Skin corr. 1B (H314) Eye Dam. 1 (H318) Skin sens. 1A (C ≥ 0.0015 %) (H317) Aquatic Acute 1 (M=10) (H400) Aquatic Chronic 1 (M=1) (H410)

Full text of H- and EUH-phrases: see section 16

Note

"--" indicates no classification or hazard statements apply.

4. First-aid measures

Description of first aid measures

General advice For external use only. Get medical attention if irritation or other symptoms occur. Show this safety data sheet to the doctor in attendance.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

Skin contact IF ON SKIN: Wash with plenty of soap and water. Get medical attention if irritation develops and persists.

Ingestion Clean mouth with water. If possible drink milk afterwards. Consult a physician if necessary. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

Symptoms Prolonged contact may cause redness and irritation.

Effects of Exposure No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. Fire-fighting measures

Suitable Extinguishing Media Use water spray or fog; do not use straight streams.

Unsuitable extinguishing media Do not scatter spilled material with high pressure water streams.

Specific hazards arising from the chemical Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous combustion products Thermal decomposition can lead to release of irritating gases and vapors.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Wear self contained breathing apparatus for fire fighting if necessary.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required.

For emergency responders Use personal protection recommended in Section 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so. Dike to collect large liquid spills. Keep out of drains, sewers, ditches and waterways.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Reference to other sections See section 8 for more information
See section 13 for more information

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Ensure adequate ventilation. Avoid breathing vapors or mists. Avoid contact with skin and eyes. Do not ingest. If swallowed then seek immediate medical assistance.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

8. Exposure controls/personal protection

Control Parameters
Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Glycerin	-	TWA: 15 mg/m³ mist, total particulate TWA: 5 mg/m³ mist, respirable fraction (vacated) TWA: 10 mg/m³ mist, total particulate (vacated) TWA: 5 mg/m³ mist, respirable fraction	-

Chemical name	Alberta	British Columbia	Ontario	Quebec
Glycerin	TWA: 10 mg/m³;	TWA: 10 mg/m³; TWA: 3 mg/m³; respirable	-	TWAEV: 10 mg/m³; mist

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
Glycerin	TWA: 10 mg/m³; STEL: 20 mg/m³;		TWA: 10 mg/m³; mist STEL: 20 mg/m³; mist	TWA: 30 mppcf; mist TWA: 10 mg/m³; mist

Biological occupational exposure limits
This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Thermal hazards None under normal processing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state	Liquid
Color	Yellow
Odor (includes odor threshold)	No information available

Property	Values	Remarks • Method
Melting point / freezing point	Not applicable	None known
Boiling point (or initial boiling point or boiling range)	Not applicable	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not flammable	
Lower flammability or explosive limits	Not flammable	
Flash point	> 100 °C / 212.0 °F	Cleveland Open Cup
Autoignition temperature	Not applicable	None known
Decomposition temperature	Not applicable	None known
SADT (°C)	No data available	None known
pH	8 - 9	@ 25 °C
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	5 - 10	@ 25 °C
Dynamic viscosity	Not applicable	None known
Solubility	No data available	None known
Water solubility	Miscible in water	None known
Partition coefficient n-octanol/water (log value)	Not applicable	None known
Vapor pressure (includes evaporation rate)	Not applicable	None known
Evaporation rate	Not applicable	None known
Density and/or relative density	Not applicable	None known
Bulk density	Not applicable	
Liquid Density	Not applicable	
Relative vapor density	Not applicable	None known
Particle characteristics		None known
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

VOC content	No data available
Softening point	Not determined

Information with regard to physical hazard classes

Explosive properties	Not applicable

10. Stability and reactivity

Reactivity	No dangerous reaction known under conditions of normal use.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	Extremes of temperature and direct sunlight.

Incompatible materials Alkali. Metals. Peroxides.

Hazardous decomposition products Undefined, but may include toxic oxides of carbon and nitrogen.

11. Toxicological information

Note: The toxicity data noted below is based on the test results of similar reprographic materials.

Information on likely routes of exposure

Product Information

Inhalation No known effects under normal use conditions.

Eye contact Causes eye irritation.

Skin contact Causes mild skin irritation.

Ingestion Not an expected route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Prolonged contact may cause redness and irritation.

Acute toxicity .

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-
Triethylene glycol, monobutyl ether	= 5300 mg/kg (Rat)	= 3540 mg/kg (Rabbit)	-
Glycerin	= 27200 mg/kg (Rat)	> 10 g/kg (Rabbit)	> 5.85 mg/L (Rat) 4 h
2-Pyrrolidone	6500 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 80 ppm (Rat) 8 h
1,2-Benzisothiazolin-3-one	= 1020 mg/kg (Rat)	> 2000 mg/kg (Rat)	-
2-methyl-2H-isothiazol-3-one	232 - 249 mg/kg (Rat) = 120 mg/kg (Rat)	= 200 mg/kg (Rabbit)	= 0.11 mg/L (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met. Causes mild skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity Based on available data, the classification criteria are not met

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

12. Ecological information

Ecotoxicity
Do not allow into any sewer, on the ground or into any body of water

Aquatic ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Polyhydric alcohol	-	LC50: >100mg/L (96h, Oryzias latipes)	-	-
Triethylene glycol, monobutyl ether	EC50: >500mg/L (72h, Desmodesmus subspicatus)	LC50: =2400mg/L (96h, Pimephales promelas)	-	EC50: >500mg/L (48h, Daphnia magna)
Glycerin	-	LC50: 51 - 57mL/L (96h, Oncorhynchus mykiss)	-	-
2-Pyrrolidone	EC50: =250mg/L (72h, Desmodesmus subspicatus) EC50: =84mg/L (96h, Desmodesmus subspicatus)	LC50: 4600 - 10000mg/L (96h, Brachydanio rerio)	-	-

Terrestrial ecotoxicity Based on available data, the classification criteria are not met.

Persistence and degradability Not readily biodegradable.

Bioaccumulative potential

Chemical name	Partition coefficient	Bioconcentration factor (BCF)	Trophic magnification factor (TMF)
Polyhydric alcohol	0.03	-	-
Triethylene glycol, monobutyl ether	0.51	-	-
Glycerin	-1.75	-	-
2-Pyrrolidone	-0.71	-	-
1,2-Benzisothiazolin-3-one	0.99	-	-
2-methyl-2H-isothiazol-3-one	-0.26	-	-

Mobility in soil The product is insoluble and floats on water.

Other adverse effects No information available.

Endocrine disrupting properties This mixture does not contain any substance that has endocrine disrupting properties with respect to non-target organisms.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Can be landfilled or incinerated, when in compliance with local regulations.

Contaminated packaging Dispose of contents/containers in accordance with local regulations.

Other information Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways. Do Not Pour Product Down the Drain; Do Not Rinse the Container Before Disposal.

14. Transport information

Note: This material is not subject to regulation as a hazardous material for shipping

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Listed / Active or Exempt.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
Water	7732-18-5	Present	Active
Polyhydric alcohol	-	Present	Active
Triethylene glycol, monobutyl ether	143-22-6	Present	Active
Yellow Pigment	-	Present	Active
Glycerin	56-81-5	Present	Active
2-Pyrrolidone	616-45-5	Present	Active
Acrylate - based copolymer	-	-	Unknown *
1,2-Benzisothiazolin-3-one	2634-33-5	Present	Active
2-methyl-2H-isothiazol-3-one	2682-20-4	Present	Active

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements.

DSL/NDSL Complies.
EINECS/ELINCS Complies.
ENCS Complies.
IECSC Contact supplier for inventory compliance status.
KECL Contact supplier for inventory compliance status.
PICCS Contact supplier for inventory compliance status.
AIIC Contact supplier for inventory compliance status.
NZIoC Contact supplier for inventory compliance status.
TCSI Contact supplier for inventory compliance status.

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals
TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Triethylene glycol, monobutyl ether	1.0

SARA 311/312 Hazard Categories
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CAA (Clean Air Act)
This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water	-	-	X
Triethylene glycol, monobutyl ether	X	-	X
Glycerin	X	X	X
2-Pyrrolidone	-	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	**Health hazards** 2	**Flammability** 1	**Instability** 0	**Special hazards** -
HMIS	**Health hazards** 2	**Flammability** 1	**Physical hazards** 0	**Personal protection** X

Key or legend to abbreviations and acronyms used in the safety data sheet
List may include phrases which are not applicable to this product

Full text of H-Statements referred to under section 3
H301 - Toxic if swallowed
H302 - Harmful if swallowed
H311 - Toxic in contact with skin
H314 - Causes severe skin burns and eye damage
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H330 - Fatal if inhaled
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate

ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)

TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 01-May-2026

Revision Note Part number 008R08169 added. SDS sections updated. 9.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet