

SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200) and Canada Hazardous Products Act (HPA) and the Hazardous Products Regulation (HPR), as amended

SDS # : F-60029

HF Aqueous Ink - Cyan

Issuing Date 13-Mar-2017

Revision date 06-Aug-2026

Revision Number 3

1. Identification**Product identifier****Product Name**

HF Aqueous Ink for Xerox® Trivor® 2400 HF Inkjet Press

Part no. 008R13244

Other means of identification

Color	Cyan
Pure substance/mixture	Mixture
Synonyms	None

Recommended use of the chemical and restrictions on use

Recommended use	Ink jet printing, For professional use only
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Restrictions on use	No information available.
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Details of the supplier of the safety data sheet**Supplier Address**

Xerox Corporation
800 Phillips Rd
Webster, NY 14580

Xerox Canada Ltd
2 Sheppard Ave. East, Suite 1200
Toronto, Ontario M2N 5Y7

Emergency telephone number

Initial supplier phone number	1-800-275-9376 (U.S. & Canada)
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Emergency Telephone	Safety Information US: (800) 275-9376 Chemical Emergency only (Chemtrec) (800) 424-9300
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E-mail address	askxerox@xerox.com
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For the most current document	https://safetysheets.business.xerox.com
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2. Hazard(s) identification**Classification**

This product is not considered hazardous by either the US OSHA Hazard Communication Standard 2024, or Canada Hazardous Products Act (HPA) and Hazardous Products Regulation (HPR), as amended.

Label elements

Not classified

Hazard statements

No hazard statements required.

Other information

Contains biocide(s).

Special Note

Contains a chemical that can cause an allergic reaction in susceptible people

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No.	Weight-%	GHS Classification
Water	7732-18-5	50-75	-
Aliphatic alcohol	Trade secret	15-30	-
1,2-Hexanediol	6920-22-5	<10	Eye Irrit. 2 (H319)
Cyan pigment	Trade secret	1-5	--
Polyethylene oxide wax	Trade secret	<2	Eye Irrit. 2 (H319)
Triethanolamine	102-71-6	<1	-
1,2-Benzisothiazolin-3-one	2634-33-5	<0.036	Acute Tox. 2/inhal.(ATE = 0.21 mg/L, dusts or mists) (H330) Acute Tox. 4/oral (ATE = 450 mg/kg bw) (H302) Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1A (C ≥ 0.036 %) (H317) Aquatic Acute 1 (M = 1) (H400) Aquatic Chronic 1 (M = 1) (H410)

Full text of H- and EUH-phrases: see section 16**Note**

--" indicates no classification or hazard statements apply.

4. First-aid measures**Description of first aid measures**

General advice	For external use only. Get medical attention if irritation or other symptoms occur. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists: Get medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water. Get medical attention if symptoms occur.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

Symptoms	Prolonged contact may cause redness and irritation.
Effects of Exposure	No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians	Treat symptomatically.
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5. Fire-fighting measures

Suitable Extinguishing Media	Water spray. Foam. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Do not allow run-off from fire-fighting to enter drains or water courses.
Hazardous combustion products	Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment and precautions for fire-fighters	In the event of fire and/or explosion do not breathe fumes. Wear fire/flammable resistant/retardant clothing. Wear self contained breathing apparatus for fire fighting if necessary.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Personal precautions	Avoid contact with skin and eyes. Use personal protective equipment as required.
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Methods and material for containment and cleaning up

Methods for containment	Prevent further leakage or spillage if safe to do so. Dike to collect large liquid spills. Keep out of drains, sewers, ditches and waterways.
Methods for cleaning up	Soak up with inert absorbent material. Prevent product from entering drains.
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.
Reference to other sections	See section 8 for more information See section 16 for more information

7. Handling and storage

Precautions for safe handling

Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Ensure adequate ventilation.
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Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place.
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8. Exposure controls/personal protection

Control Parameters Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Cyan pigment	TWA: 1 mg/m ³ Cu dust and mist	-	TWA: 1 mg/m ³ ; Cu dust and mist IDLH: 100 mg/m ³ Cu dust and mist
Triethanolamine	TWA: 5 mg/m ³	-	-

Chemical name	Alberta	British Columbia	Ontario	Quebec
Aliphatic alcohol	-	-	TWA: 10 mg/m ³ ; aerosol only TWA: 50 ppm; aerosol and vapor TWA: 155 mg/m ³ ; aerosol and vapor	-
Triethanolamine	TWA: 5 mg/m ³ ;	TWA: 5 mg/m ³ ;	TWA: 0.5 ppm; TWA: 3.1 mg/m ³ ;	TWAEV: 5 mg/m ³ ;

Chemical name	Manitoba	New Brunswick	Newfoundland and Labrador	Nova Scotia
Cyan pigment	TWA: 1 mg/m ³ ; dust and mist	TWA: 1 mg/m ³ ; dust and mist	TWA: 1 mg/m ³ ; dust and mist	TWA: 1 mg/m ³ ; dust and mist
Triethanolamine	TWA: 5 mg/m ³ ;	TWA: 5 mg/m ³ ;	TWA: 5 mg/m ³ ;	TWA: 5 mg/m ³ ;

Chemical name	Nunavut	Prince Edward Island	Saskatchewan	Yukon
Cyan pigment		TWA: 1 mg/m ³ ; dust and mist		
Triethanolamine	TWA: 5 mg/m ³ ; STEL: 10 mg/m ³ ;	TWA: 5 mg/m ³ ;	TWA: 5 mg/m ³ ; STEL: 10 mg/m ³ ;	

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

Eye/face protection If splashes are likely to occur: Goggles.

Hand protection Protective gloves.

Skin and body protection No special protective equipment required.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls Do not allow into any sewer, on the ground or into any body of water.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Thermal hazards None under normal processing.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Opaque
Physical state	Liquid
Color	Cyan
Odor (includes odor threshold)	Slight
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	Not applicable	None known
Boiling point (or initial boiling point or boiling range)	Not applicable	None known
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	Not flammable	
Lower flammability or explosive limits	Not flammable	
Flash point	> 100 °C / 212 °F	None known
Autoignition temperature	Not applicable	None known
Decomposition temperature	Not applicable	None known

SADT (°C)	No data available	None known
pH	7 - 9.5	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	Not applicable	None known
Dynamic viscosity	Not applicable	None known
Solubility	No data available	None known
Water solubility	Dispersable	None known
Partition coefficient n-octanol/water (log value)	Not applicable	None known
Vapor pressure (includes evaporation rate)	Not applicable	None known
Evaporation rate	Not applicable	None known
Density and/or relative density	Not applicable	None known
Bulk density	Not applicable	
Liquid Density	Not applicable	
Relative vapor density	Not applicable	None known
Particle characteristics		None known
Particle Size	No data available	
Particle Size Distribution	No data available	

Other information

VOC content	None
Softening point	Not applicable

Information with regard to physical hazard classes

Explosive properties	Not applicable
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10. Stability and reactivity

Reactivity	No dangerous reaction known under conditions of normal use.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	Extremes of temperature and direct sunlight.
Incompatible materials	Alkali. Metals. Oxidizing agent. Peroxides.
Hazardous decomposition products	Undefined, but may include toxic oxides of carbon and nitrogen.

11. Toxicological information

Note: The toxicity data noted below is based on the test results of similar reprographic materials.

Information on likely routes of exposure**Product Information**

Inhalation	No known effects under normal use conditions.
Eye contact	May cause irritation.
Skin contact	May cause irritation.
Ingestion	Not an expected route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Prolonged contact may cause redness and irritation.

Acute toxicity .

Numerical measures of toxicity**Component Information**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water	> 90 mL/kg (Rat)	-	-
Aliphatic alcohol	= 20 g/kg (Rat)	= 20800 mg/kg (Rabbit)	-
Cyan pigment	> 6400 mg/kg (Rat)	> 5000 mg/kg (Rat)	-
Triethanolamine	= 4190 mg/kg (Rat)	20 mL/kg (Rabbit) 16 mL/kg (Rat)	-
1,2-Benzisothiazolin-3-one	= 1020 mg/kg (Rat)	> 2000 mg/kg (Rat)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Irritating to skin.

Serious eye damage/eye irritation Irritating to eyes.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Not mutagenic in AMES Test.

Carcinogenicity Based on available data, the classification criteria are not met

Chemical name	ACGIH	IARC	NTP	OSHA
Triethanolamine	-	Group 3 - Not classifiable as to its carcinogenicity to humans	-	-

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Other adverse effects Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

Neurological effects No information available.

12. Ecological information

Ecotoxicity**Chronic Aquatic Toxicity**

On available data, substance is not harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Aliphatic alcohol	EC50: =19000mg/L (96h, Pseudokirchneriella subcapitata)	LC50: =51600mg/L (96h, Oncorhynchus mykiss) LC50: 41 - 47mg/L (96h, Oncorhynchus mykiss) LC50: =51400mg/L (96h, Pimephales promelas) LC50: =710mg/L (96h, Pimephales promelas)	-	EC50: >1000mg/L (48h, Daphnia magna)
Triethanolamine	EC50: =216mg/L (72h, Desmodesmus subspicatus) EC50: =169mg/L (96h, Desmodesmus subspicatus)	LC50: 10600 - 13000mg/L (96h, Pimephales promelas) LC50: >1000mg/L (96h, Pimephales promelas) LC50: 450 - 1000mg/L (96h, Lepomis macrochirus)	-	-

Terrestrial ecotoxicity

Based on available data, the classification criteria are not met.

Persistence and degradability

No product level data available.

Bioaccumulative potential

Chemical name	Partition coefficient	Bioconcentration factor (BCF)	Trophic magnification factor (TMF)
Aliphatic alcohol	-1.07	1	-
1,2-Hexanediol	0.58	-	-
Cyan pigment	6.6	11	-
Triethanolamine	-2.53	3.9	-
1,2-Benzisothiazolin-3-one	0.99	-	-

Mobility in soil

The product is insoluble and floats on water.

Other adverse effects

No information available.

Endocrine disrupting properties

This mixture does not contain any substance that has endocrine disrupting properties with respect to non-target organisms.

13. Disposal considerations

Disposal methods

Waste from residues/unused products	Can be landfilled or incinerated, when in compliance with local regulations.
Contaminated packaging	Dispose of contents/containers in accordance with local regulations.
Other information	Do Not Pour Product Down the Drain; Do Not Rinse the Container Before Disposal. Although liquid ink is not an aquatic toxin, microplastics may be a physical hazard to aquatic life and should not be allowed to enter drains, sewers, or waterways.

14. Transport information

Note: This material is not subject to regulation as a hazardous material for shipping

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

International Inventories

TSCA Listed / Active or Exempt.

Chemical name	CAS No.	Inventory Listing Status	Commercial Activity Designation
Water	7732-18-5	Present	Active
Aliphatic alcohol	-	Present	Active
1,2-Hexanediol	6920-22-5	Present	Active
Cyan pigment	-	Present	Active
Polyethylene oxide wax	-	-	Unknown *
Triethanolamine	102-71-6	Present	Active
1,2-Benzisothiazolin-3-one	2634-33-5	Present	Active

*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the

confidential US TSCA inventory or are otherwise exempted from inventory listing requirements.

DSL/NDL	Complies.
EINECS/ELINCS	Complies.
ENCS	Complies.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.
TCSI	Contact supplier for inventory compliance status.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing Chemicals Inventory

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AIIC - Australian Inventory of Industrial Chemicals

NZIoC - New Zealand Inventory of Chemicals

TCSI - Taiwan Chemical Substance Inventory

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CAA (Clean Air Act)

This product does not contain any substances regulated as pollutants pursuant to Clean Air Act (CAA).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water	-	-	X
Aliphatic alcohol	X	-	X
Cyan pigment	X	-	X
Triethanolamine	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 0	Flammability 1	Instability 0	Special hazards -
HMIS	Health hazards 0	Flammability 1	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

List may include phrases which are not applicable to this product

Full text of H-Statements referred to under section 3

H302 - Harmful if swallowed

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H318 - Causes serious eye damage

H319 - Causes serious eye irritation

H330 - Fatal if inhaled

H400 - Very toxic to aquatic life

H410 - Very toxic to aquatic life with long lasting effects

ACGIH	American Conference of Governmental Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
GHS	Globally Harmonized System
HMIS	Hazardous Materials Identification System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China

IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MARPOL	International Convention for the Prevention of Pollution from Ships
NFPA	National Fire Protection Association
NIOSH	National Institute for Occupational Safety and Health
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NTP	National Toxicology Program (United States)
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
OSHA	Occupational Safety and Health Administration of the US Department of Labor
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SARA	Superfund Amendments and Reauthorization Act
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Revision date 06-Aug-2026

Revision Note SDS sections updated. 1. 2.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet