

THE ECO DECLARATION



Annex B1 - Product environmental attributes Imaging equipment

The declaration may be published only when all rows and/or fields marked with * are filled-in (n.a. for not applicable). Additional information regarding each item may be found under P15.

Brand *	Xerox	Logo 
Company name *	Xerox Corporation	
Contact information * e-mail address	Xerox (NL) P.O. BOX 43 NL-5800 MA VENRAY EHS-EUROPE@XEROX.COM	
Internet site *	www.xerox.com	
Additional information		

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.		
Type of product *	Multi-function Color Laser Printer	
Commercial name *	Xerox C245	
Model number *	C245, C255a	
Issue date *	May 15, 2026	
Intended market *	☒ Global ☐ Europe ☐ Asia, Pacific & Japan ☐ Americas ☐ Other	
Additional information		

This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version.

About Annex B1

Annex B1 reflects Product environmental attributes relevant for Imaging products. The following items from the ECMA-370 Main body are not shown in the template:

P9.1 PTEC, ETEC and display resolution
 P12.1-P12.2 Ergonomic requirements.

Model number *	C245, C255a	Logo	
Issue date *	May 15, 2026		

Product environmental attributes - Legal requirements		Requirement met		
Item		Yes	No	n.a.
P1	Hazardous substances and preparations			
P1.1*	Products do comply with the current European RoHS Directive. (See legal reference and NOTE B1)	☒	☐	
P1.2*	Products do not contain Asbestos (see legal reference). Comment: Legal reference has no maximum concentration value.	☒	☐	
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (see legal reference). Comment: Legal reference has no maximum concentration values.	☒	☐	
P1.4*	Products do not contain more than; 0,005% polychlorinated biphenyl (PCB), 0,005% polychlorinated terphenyl (PCT) in preparations (see legal reference).	☒	☐	
P1.5*	Products do not contain more than 0,1% short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP (see legal reference).	☒	☐	
P1.6*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0,5 µg/cm ² /week (see legal reference). Comment: Max limit in legal reference when tested according to EN1811:2011-5.	☒	☐	☐
P1.7*	REACH Article 33 information about substances in articles is available at (add URL or mail contact): Environmental Health and Sustainability - Xerox	☒	☐	☐
P2	Batteries			
P2.1*	If the product contains a battery or an accumulator, the battery/accumulator is labeled with the disposal symbol. Information on proper disposal is provided in user manual. (See legal reference)	☒	☐	☐
P2.2*	Batteries or accumulators do not contain more than 0,0005% of mercury or 0,002% of cadmium. (See legal reference)	☒	☐	☐
P2.3*	Batteries and accumulators are readily removable. (See legal reference)	☒	☐	☐
P3	Conformity verification & Eco design (ErP)			
P3.1*	The product is CE-marked to show conformance with applicable legal requirements (see legal reference). The Declaration of Conformity can be requested at (add link or e-mail address): Environmental Health and Sustainability - Xerox	☒	☐	☐
P3.2*	The product complies with the applicable Eco design Requirements for Energy-Related Products, (see legal reference). Required information is; ☐ given in item P15 or added to this document, ☒ available at (Xerox.com): Environmental Health and Sustainability - Xerox	☒	☐	☐
P4	Consumable materials			
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium at a level greater than 0,01% (see legal reference and NOTE B1).	☒	☐	☐
P4.2*	If ink/toner is used in the product, it does not contain cadmium at a level greater than 0,1% by weight (see legal reference)	☒	☐	☐
P4.3*	If the ink/toner formulation/preparation is classified as hazardous or contains a substance for which there are Community workplace exposure limits, the product/packaging is adequately labeled according to applicable regulations and a Safety Data Sheet (SDS) in accordance with these requirements is available (see legal reference).	☒	☐	☐
P5	Product packaging			
P5.1*	Packaging and packaging components do not contain more than 0,01% lead, mercury, cadmium and hexavalent chromium by weight of these together.	☒	☐	
P5.2*	The packaging materials are marked with abbreviations and numbers indicating the nature of the material(s) used (see legal reference).	☒	☐	☐
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (see legal reference). Comment: Legal reference has no maximum concentration values.	☒	☐	☐
P6	Treatment information			
P6.1*	Information for recyclers/treatment facilities is available (see legal reference).	☒	☐	☐

Model number *	C245, C255a	Logo	
Issue date *	May 15, 2026		

Product environmental attributes - Market requirements (See General Note GN below)			
- Environmental conscious design			Requirement met
Item	*=mandatory to fill in. Additional information regarding each item may be found under P14.	Yes	No n.a.
P7 Design			
Disassembly, recycling			
P7.1*	Parts that have to be treated separately are easily separable	☒	☐
P7.2*	Plastic materials in covers/housing have no surface coating.	☒	☐
P7.3*	Plastic parts > 100 g consist of one material or of easily separable materials.	☒	☐
P7.4*	Plastic parts > 25 g have material codes according to ISO 11469 referring ISO 1043-4.	☒	☐
P7.5	Plastic parts are free from metal inlays or have inlays that can be removed with commonly available tools.	☒	☐
P7.6*	Labels are easily separable. (This requirement does not apply to safety/regulatory labels).	☒	☐
Product lifetime			
P7.7*	Upgrading can be done e.g. with processor, memory, cards or drives	☒	☐
P7.8*	Upgrading can be done using commonly available tools	☒	☐
P7.9	Spare parts are available after end of production for: 5 years		☐
P7.10	Service is available after end of production for: 5 years		☐
Material and substance requirements			
P7.11*	Product cover/housing material type (e.g. plastics, metal, aluminum): Material type: ABS Material type: PC+ABS Material type: HIPS		
P7.12	Insulation materials of external electrical cables are PVC free.	☐	☒
P7.13	Insulation materials of internal electrical cables are PVC free.	☐	☒
P7.14	External plastic casing/cover parts > 25 g contain no more than 0,1% weight (1000 ppm) bromine and 0,1% weight (1000 ppm) chlorine attributable to brominated flame retardants, chlorinated flame retardants, and polyvinyl chloride or 0,3% weight (3000 ppm) bromine and 0,3% weight (3000 ppm) chlorine in parts containing more than 25% post-consumer recycled content.	☒	☐
P7.15	Printed circuit boards, PCBs (without components) are low halogen: all ☐ PCBs > 25 g ☐ are low halogen as defined in IEC 61249-2-21. (See NOTE B2)	☐	☒
P7.16	Flame retarded plastic parts > 25 g in covers / housings are marked according ISO 1043-4: Marking: FR40	☒	☐
P7.17	Alt. 1: Chemical specifications of flame retardants in printed circuit boards > 25 g (without components): TBBPA (additive) ☐ , TBBPA (reactive) ☐ (See NOTE B3), Other; chemical name: , CAS #: Alt. 2: Chemical specifications of flame retardants in printed circuit boards (without components) > 25 g according ISO 1043-4: FR16	☐	☐
P7.18	Alt. 1: Flame retarded plastic parts > 25 g contain the following flame retardant substances/preparations in concentrations above 0,1%: 1. Chemical name: , CAS #: (See NOTE B4) 2. Chemical name: , CAS #: " 3. Chemical name: , CAS #: " Alt. 2: Chemical specifications of flame retardants in plastic parts > 25 g according ISO 1043-4: FR16, FR17, FR30+40	☐	☐
P7.19	In plastic parts > 25 g, flame retardant substances/preparations above 0,1% are used which have been assigned the following Risk phrases; and Hazard statements: The source(s) for these classifications is/are found at (add URL(s)): , (See NOTE B5)	☐	☐

GENERAL NOTE Standard references should direct to the latest version of a standard. If an older version of a standard is used, section P15 shall be used for explanation.

NOTE B2 IEC 61249-2-21 defines maximum limits of 900 ppm for each of the substances chlorine and bromine and a maximum limit of 1500ppm of these substances combined. The standard does not address fluorine, iodine and astatine which are included in the group of halogens.

NOTE B3 and B4 A Guidance document on Chemical substances is available;

see <http://www.ecma-international.org/publications/standards/Ecma-370.htm>.

NOTE B5 If a certain substance has been assigned a certain risk phrases / hazard statement in the referenced source, this does not necessarily mean the substance has been tested for all of the hazards referred to by a certain customer.

Model number *	C245, C255a	Logo	
Issue date *	May 15, 2026		

Product environmental attributes - Market requirements (continued)					Requirement met		
Item					Yes	No	n.a.
Material and substance requirements (continued)							
P7.20*	Postconsumer recycled plastic material content is used in the product (See NOTE B6):				☒	☐	☐
	If YES; at least one of the two alternatives below shall be answered;						
	a) Of total plastic parts' weight > 25 g, the postconsumer recycled plastic material content (calculated as a percentage of total plastic by weight) is 53.9 %.						
	or						
	b) The weight of recycled material is g.						
P7.21*	Biobased plastic material content is used in the product (See NOTE B7):				☐	☒	☐
	If YES; at least one of the two alternatives below shall be answered;						
	a) Of total plastic parts' weight > 25 g, the biobased plastic material content (calculated as a percentage of total plastic by weight) is %.						
	or						
	b) The weight of the biobased plastic material is g.						
P7.22*	Light sources are free from mercury, i.e. less than 0,1 mg/lamp. If mercury is used specify: Number of lamps: and maximum mercury content per lamp: mg				☒	☐	☐
P8 Batteries							
P8.1*	Battery chemical composition: Lithium Manganese Dioxide (LiMnO2)						☐
P9 Energy consumption (See NOTE B8)							
P9.1	For the product the following power levels or energy consumptions are reported:						
Energy mode *	Power level at 100 V AC	Power level at 115 V AC	Power level at 230 V AC	Reference/Standard for modes and test method *	energy ☐		
Sleep mode for ENERGY STAR® Operational Mode (OM) products	W	W	W		☒		
Standby/off mode for ENERGY STAR Operational Mode (OM) products	W	W	W		☒		
TEC value for ENERGY STAR TEC products (TEC= Typical Energy Consumption)	0.286 kWh/week	0.283 kWh/week	0.288 kWh/week	Energy Star V3.2	☐		
Printing	381 W	370 W	372 W	Corporate Standard	☐		
Copying	387 W	370 W	379 W	Corporate Stanard	☐		
Ready	15 W	14 W	14 W	Energy Star V3.2	☐		
Sleep	0.73 W	0.77 W	0.76 W	Energy Star V3.2	☐		
Hibernate	0.08 W	0.08 W	0.08 W	IEC 62301	☐		
Off	0.08 W	0.08 W	0.08 W	IEC 62301	☐		
External Power Supply Efficiency Level (International Efficiency Marking Protocol) * :					☒		
Print/Scan Speed * : 26 images per minute				ISO 24734	☐		
Default time to enter energy save mode: 15 minutes				Energy Star V3.2	☐		
P9.2*	Information about the energy save function is provided with the product.				☒	☐	☐

NOTE B6 Applies to a product containing plastic parts whose combined weight exceeds 100 g with the exception of printed circuit boards, cables, connectors and electronic components and bio-based plastic material.

NOTE B7 The following is to be excluded from the calculation of percentage: printed circuit boards, labels, cables, connectors and electronic components and postconsumer recycled plastic.

NOTE B8 A Guidance document on Energy efficiency is available;
see <http://www.ecma-international.org/publications/standards/Ecma-370.htm>.

Model number *	C245, C255a	Logo	
Issue date *	May 15, 2026		

Product environmental attributes - Market requirements (concluded)		Requirement met
P15	Additional information (See NOTE B11)	
P2.1	The battery contained within this product should be disposed of properly with the product. The product is properly labeled with the WEEE disposal symbol and instructions for such disposal is listed in the product User's Guide	
P2.3	The battery contained within this product meets the exception listed. The battery is not intended to be removed by the customer; however, is designed for easy removal by recyclers and service providers	
P5.2	The packaging materials are marked with abbreviations and numbers indicating the nature of the material(s) used when they are >25g	
P7.14	A small amount of bromine may be present in covers due to sourcing post-consumer recycled content. No bromine was intentionally added in the processing of these parts.	
P7.2	Per IEEE 1680.2 PCR calculation	

NOTE B11 Additional lines may be inserted to declare further items, by positioning the cursor at the far right of the row and hitting the <Enter> key.

Legal references Europe Annex B1

Reference	Declaration item
Directive 2011/65/EU (RoHS Directive) * * Specific exemptions apply for certain products and applications.	P1.1, P3.1, P4.1
Commission Regulation (EC) 1907/2006 (REACH Regulation), annex XVII	P1.2, P1.4, P1.6, P1.7, P4.2
Commission Regulation (EC) 1907/2006 (REACH Regulation), annex VII	P1.10
Commission Regulation (EC) 1907/2006 (REACH Regulation), Article 31, annex II)	P4.3
Commission Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000, (Marketing and use of Ozone layer depleting substances)	P1.3, P5.3
Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002	P1.5
Directive 2006/66/EC (Battery and accumulators Directive), as amended.* * These provisions shall not apply where, for safety, performance, medical or data integrity reasons, continuity of power supply is necessary and requires a permanent connection between the appliance and the battery or accumulator.	P2.1, P2.2, P2.3, P8.1
Directive 2014/35/EU (Low Voltage Directive)	P3.1
Directive 2014/30/EU (EMC Directive)	P3.1
Directive 2014/53/EU (RE Directive)	P3.1
Commission Regulation (EC) No 1275/2008 implementing Directive 2005/32/EC of the European Parliament and of the Council with regard to ecodesign requirements for standby and off mode electric power consumption of electrical and electronic household and office equipment (Standby Regulation)	P3.1, P3.2, P9.1
Commission Regulation (EC) 801/2013 amending Regulation (EC) No 1275/2008 with regard to ecodesign requirements for standby, off mode electric power consumption of electrical and electronic household and office equipment, and amending Regulation (EC) No 642/2009 with regard to ecodesign requirements for televisions	
Commission Regulation (EC) No 278/2009 of 6 April 2009 implementing Directive 2005/32/EC of the European Parliament and of the Council with regard to ecodesign requirements for no-load condition electric power demand and average active efficiency of external power supplies	P3.1, P3.2, P9.1
Commission Regulation (EC) 1272/2008 (CLP Regulation)	P4.3, P7.19
Directive 2004/12/EC (Packaging Directive)	P5.1
Decision 97/129/EC (Secondary packaging legislation)	P5.2

Directive 2012/19/EU (WEEE directive) Implementing Regulation (EU) 2019/290 establishing the format for registration and reporting of producers of electrical and electronic equipment to the register. Commission Implementing Regulation 2017/699 establishing a common methodology for the calculation of the weight of electrical and electronic equipment (EEE) placed on the national market in each Member State and a common methodology for the calculation of the quantity of waste electrical and electronic equipment (WEEE) generated by weight in each Member State.	P6.1
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